VALUE & PERFORMANCE DRIVEN DOUBLE-COATED TAPES

IPG’s new double-sided tapes are coated on both sides with a permanent acrylic solvent adhesive to adhere to paper, corrugate, film, and foil and a variety of other surfaces. These tapes are designed with high tack, quick adhesion and excellent resistance to oils, some plasticizers, ultraviolet (UV) light, and the ability to work well in a wide range of temperatures, which makes them ideal for your specific application.

FEATURES & BENEFITS

DCP056A
- Medium grade
- Robust polyester (PET) film/carrier
- Excellent die-cut ability

DCT080A
- Medium grade
- Value and performance driven
- Flexible and conforms to a variety of surfaces

DCT085A
- Premium grade
- Excellent adhesion and tack
- Thicker adhesion for improved gap filling
### PRODUCT ATTRIBUTES

<table>
<thead>
<tr>
<th>STYLE</th>
<th>GRADE</th>
<th>BACKING</th>
<th>ADHESIVE</th>
<th>TOTAL THICKNESS W/O LINER (mils)</th>
<th>LINER TYPE</th>
<th>ADHESION TO STEEL (oz/in of width)</th>
<th>SERVICE TEMP. RANGE</th>
</tr>
</thead>
<tbody>
<tr>
<td>DCP056A</td>
<td>Medium</td>
<td>0.5 mil (12.5 μ) PET film</td>
<td>Solvent Acrylic</td>
<td>3.5 (0.09mm)</td>
<td>66# White PCK</td>
<td>80 (21.9 N/25mm) ES 42 (11.5 N/25mm) LS</td>
<td>-4°F to +176°F (-20°C to +80°C)</td>
</tr>
<tr>
<td>DCT080A</td>
<td>Medium</td>
<td>Tissue</td>
<td>Solvent Acrylic</td>
<td>3.3 (0.08mm)</td>
<td>66# White SCK</td>
<td>60 (16.4 N/25mm) ES 50 (13.7 N/25mm) LS</td>
<td>-22°F to +248°F (-30°C to +120°C)</td>
</tr>
<tr>
<td>DCT085A</td>
<td>Premium</td>
<td>Tissue</td>
<td>Solvent Acrylic</td>
<td>6.8 (0.17mm)</td>
<td>66# White PCK</td>
<td>80 (21.9 N/25mm) ES 80 (21.9 N/25mm) LS</td>
<td>-22°F to +248°F (-30°C to +120°C)</td>
</tr>
</tbody>
</table>

### PRODUCT APPLICATIONS

- Core starting paper or corrugate
- Splicing paper or corrugate
- Sealing vapor barrier
- Facing overlap seams on mechanical and other types of insulation
- Bonding and Mounting
- Product assembly
- Laminating materials such as paper, cloth, vinyl, rigid and flexible plastic
- Intended for permanent applications

### MARKETS

- Paper/Corrugate Manufacturing
- General Manufacturing
- HVAC
- Gasket Fabrication
- Transportation
- Appliance
- Laminators

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