ACRYLIC TRANSFER TAPES
IPG® and Cactus® Adhesive Transfer Tape products all have a solvent based acrylic adhesive on an easy release kraft paper liner. The shear and adhesion properties of the ATA family of products range from good to excellent and are suitable for a broad range of temperatures, and are resistant to UV light. The Adhesive Transfer Tapes are a clean, sleek alternative to screws, nails, glue and other fasteners; and have various applications and adhere well to a variety of surfaces, including: cork, corrugate, decorative plastic trim, fabric, felt, foam, metal, paper and vinyl.

FEATURES & BENEFITS

ALL TAPES
• Easy to die-cut and process
• Consistent release from liner
• Excellent resistance to solvents

ATA 200 & 400
• High tack
• Short term heat resistance up to 250°F

ATA 500
• High shear
• High resistance to plasticizers
• Short term heat resistance up to 400°F

W2080 & Y2070
• Good clarity
• Smooth, flat finish

800-565-2000 | itape.com
### PRODUCT ATTRIBUTES

<table>
<thead>
<tr>
<th>Style</th>
<th>Adhesive</th>
<th>Liner</th>
<th>Adhesion (oz/in of width)</th>
<th>Thickness w/o Liner (mils)</th>
<th>Total Thickness</th>
<th>Color</th>
<th>Shear</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATA 200</td>
<td>Solvent Acrylic · Glass Filled</td>
<td>Densified Kraft Paper</td>
<td>65 (17.8 N/25mm)</td>
<td>2.0 (0.05mm)</td>
<td>5.7 (0.14mm)</td>
<td>Clear</td>
<td>Good</td>
</tr>
<tr>
<td>ATA 400</td>
<td>Solvent Acrylic · Glass Filled</td>
<td>Densified Kraft Paper</td>
<td>87 (23.8 N/25mm)</td>
<td>4.0 (.10mm)</td>
<td>7.7 (0.20mm)</td>
<td>Clear</td>
<td>Good</td>
</tr>
<tr>
<td>ATA 500</td>
<td>Solvent Acrylic · Glass Filled</td>
<td>Densified Kraft Paper</td>
<td>90 (24.6 N/25mm)</td>
<td>5.0 (0.127mm)</td>
<td>8.7 (0.22mm)</td>
<td>Clear</td>
<td>Excellent</td>
</tr>
</tbody>
</table>

### PRODUCT APPLICATIONS

**ATA 200, 400**
- Converter applications
- Splicing & tabbing
- Lamination to textured surfaces
- Outdoor displays
- Bonding plastic trim, overlay material, gaskets & foam

**ATA 500**
- High temperature applications
- High tension applications
- Bonding to LSE substrates

**W2080 & Y2070**
- Higher temperature applications
- Metal bonding & mounting
- Name plate & touch pad mounting
- Splicing & laminating
- Gasket lamination

### MARKETS

- Gasket Fabrication
- Laminators
- Trophy/Displays
- POP
- Industrial Manufacturing - Paper/Corrugator/ Film Splicing
- Electrical/Electronics

*UL94-VO Recognized*