

i tape with



Shown with optional infeed table

RANDOM AUTO H2O

RSA 2024-WAT RANDOM SEMI-AUTOMATIC WAT CASE SEALER

It is widely acknowledged that a case sealed with water-activated tape has the most secure closure. Due to changes in the corrugated industry, the need for a bond that will stick to high-recycled content corrugate to provide a more secure closure has created a demand for an automated water activated case sealer. IPG's innovation and commitment to being the market leader in water-activated carton sealing tape has engineered a solution.

Through innovation and technology, Interpack™ has developed a water-activated case sealer that addresses all the previous unfulfilled needs of the market.

- High throughput speeds
- Low maintenance
- Low cost

Now, closing cartons with water-activated tape can be faster and easier than ever before.

RSA series case sealers automatically adjust for each size Regular Slotted Container (RSC) processed. When manufacturing produces different sized cases to be processed with water-activated tape through a single case sealer, an Interpack random case sealer is your answer. These machines are engineered with:

- A creative design that provides world class features
- Long lasting, heavy duty construction for 24/7 operation
- Ergonomic, user-friendly operation and case size set up

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

FEATURES & BENEFITS

- Utilizes IPG water-activated tape for the best possible seal even on highly recycled corrugated
- Features patented wetting roller technology
- Powered tape unwind for consistent, reliable performance
- Large, up to 4500-ft tape rolls for fewer tape roll changes
- Double wipe down provides an extra secure seal
- Removable tape heads for ease of routine maintenance
- Conformable wipe down rollers maximize closure integrity
- Pneumatic indexing gate to properly position the case for processing
- Three operating modes: top & bottom taping, top only taping, bottom only taping
- Processes cases at a rate of 10-12 per minute depending upon the case size range



**SCAN TO
WATCH THE
VIDEO!**



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RSA 2024-WAT SPECIFICATIONS

Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Pneumatic	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
6" x 6.5" x 5"	Inf x 20" x 24"	0 - 85 lbs	82 ft/min	110v., 1ph., 60hz., 12A., (3 x 1/3HP)	9cfm at 90psi	70-75 mm	24" - 30"	1200 lbs crated	81" x 56" x 86"

Powered unwind of the tape roll

Patented roller wetting system

Pneumatic double wipe down of tape legs

Easy tape threading

1/3 HP motors allowing processing up to 85 lb. cases

Easy bottom roll change with pneumatic carriage

Powered exit conveyor to assure even small cases exit completely

Large tape rolls up to 4500'

Upper head controlled with locking cylinders

Manual & automatic controls with easy jam clearing

Pneumatic index gate

Large 60oz water bottle

Shown with optional infeed table

OPTIONS & ACCESSORIES

Heavy duty casters

Infeed tables

IPG® offers both paper and reinforced water-activated tapes in a variety of roll lengths. Water-activated tapes are available in many stock prints or can be customized with logos, QR codes, handling instructions or other messages. Contact your authorized IPG® distributor for details.