

i tape



## ET XTREME™ TAPE HEAD

Today's highly recycled corrugate has caused manufacturers to upgrade their technologies in case sealing machinery.

Carton sealing tape failure on today's recycled corrugated cases is caused by poor adhesion and an increase in unwind tension as the tape roll depletes. This requires a new breed of carton sealing tapes and tape heads to assure safe transit and delivery of the package.

IPG® has formulated a complete system solution comprised of the Corru-grip™ family of pressure sensitive tapes with the new Interpack™ ET Xtreme™ tape head family. The system provides the maximum adhesion and security to the recycled corrugated case. Without that security your cases are vulnerable to theft and damage.



### FEATURES & BENEFITS

- Free spinning mandrel and compressible peel off arm combine to provide:
  - No increase in unwind tension as tape roll depletes
  - No tape film elongation as the tape roll depletes
  - Elimination of tape legs popping off the box
- Patent Pending, dual independent wiping tabs:
  - Provide superior center seam wipe down
  - Ensure a secure seal on under-filled and unevenly packaged boxes
  - Drive the adhesive deep into the fibers of the case for the most secure seal
  - Will not crush the case
- Mandrel engineered with:
  - No tension adjustment necessary
  - Twin bearings for extended wear
  - 3 spring loaded "fingers" for easy removal and tape roll loading
  - Core locks for extreme tape tracking
- Equal results with on demand packaging containing false scores
- Up to 3" long tape legs provide a secure seal on recycled corrugate
- Constructed from **Hard Anodized High Strength Aluminum** allowing for:
  - Mild detergent wash-down with low pressure
  - **33 to 50% lighter** than competition for easy handling
- Processes cases at lines speeds up to 150 ft/min
- A cut out in the side plate and a visible threading diagram assures rapid and simple tape threading
- Patented magnetic blade guard:
  - Provides added safety
  - Oiler pad lubricates blade to help eliminate adhesive build up
  - Never touches the case which reduces breakage
- When combined with an IPG long roll supply agreement, tape heads can be available free or deeply discounted
- Designed to upgrade most competitive case sealer



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## PRODUCT ATTRIBUTES

Model	Product #	Standard Line Speed ft/min	Tape Leg Length inch (mm)	Tape Width inch (mm)		Maximum Roll Diameter inch (mm)	Tape Head Dimensions inch (mm)			Weight (boxed)
				Min	Max		Length	Width	Height	
ET Xtreme 2"	UH230TW	120 (opt. 150)	2.75 - 3 (70 - 76.2)	1.5 (36)	2 (48)	16 (406)	14.9 (378)	3.3 (84)	21.5 (546)	11 lbs
ET Xtreme 3"	UH430TW	115 (opt. 140)	2.75 - 3 (70 - 76.2)	2.5 (60)	3 (72)	16 (406)	14.9 (378)	4.3 (109)	21.5 (546)	12 lbs
ET Xtreme MI 2"	UH231TW	120 (opt. 150)	2.75 - 3 (70 - 76.2)	1.5 (36)	2 (48)	16 (406)	14.9 (378)	3.3 (84)	21.5 (546)	11 lbs
ET Xtreme MI 3"	UH431TW	115 (opt. 140)	2.75 - 3 (70 - 76.2)	2.5 (60)	3 (72)	16 (406)	14.9 (378)	4.3 (109)	21.5 (546)	12 lbs
ET Xtreme LD 2"	UH232TW	120 (opt. 150)	2.75 - 3 (70 - 76.2)	1.5 (36)	2 (48)	16 (406)	16.8 (427)	3.3 (84)	21.6 (549)	11 lbs
ET Xtreme LD 3"	UH432TW	115 (opt. 140)	2.75 - 3 (70 - 76.2)	2.5 (60)	3 (72)	16 (406)	16.8 (427)	4.3 (109)	21.6 (549)	12 lbs



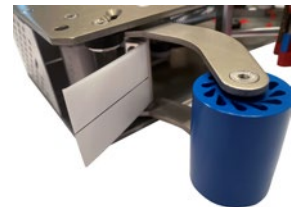
① No tension mandrel has spring loaded fingers for easy tape roll change



② Spring loaded peel off arm combines with no tension mandrel for uniform unwind tension regardless of roll diameter

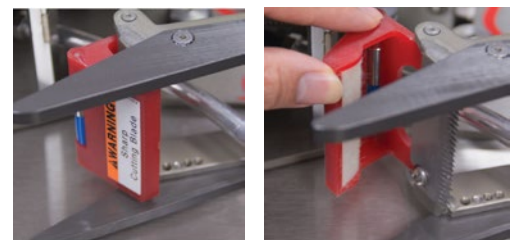
③ Etched and labeled threading path

④ Patent Pending, dual independent wiping tabs operate independently to secure the seal on under-filled and uneven boxes



⑤ Rear roller compresses and swivels for extreme wipe down of the rear tape leg on void fill, over fill, and out of square cases

⑥ Patented magnetic knife guard reduces guard breakage since it does not contact the case during processing



⑦ Tape leg increased up to 3 inches for extreme closure integrity

⑧ Dual sided roller arms for added durability



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