Interpack™ provides a machinery solution for a wide range of applications and budgets. The modular design of each case sealer combined with innovative features and materials will provide superior performance for many years to come. Standard machines are available in many drive styles and can be outfitted with our ETII taping head in either 2 or 3-inch widths. Heavy duty construction, dual column design, oversized gearmotors, and reliability are the hallmarks of the Interpack machinery line.

Which Machine is Right for Me?

**CHOOSE THE BASICS**

- **Case Styles:** RSC, OPP, Telescopic, End Load, Bliss, Other
- **Case Size:** Standard, Oversized, Other
- **Contents:** Lightweight, Unstable, Void-Filled, Overfilled
- **Tape:** Tape Grade, Adhesive (Hot Melt, Acrylic or Natural Rubber), Width (2", 3" or wider)

**CHOOSE OPTIONS & FEATURES**

- **Options:** Pack Table, Casters, Top Squeezer
- **Case Forming:** Automatic, Operator Formed
- **Case Coding:** Large Character Ink Jet Coding, Print & Apply
- **Conveyors:** Infeed or Exit, Belt or Roller, Powered or Gravity

Interpack Meets Your Immediate Systems Applications

IPG® is a major integrated provider of carton sealing tape, dispensers and case sealing machinery. We offer a full line of pressure-sensitive carton sealing tape with all three adhesive technologies and a full line of water-activated tapes that bond instantly to virgin and recycled corrugate. We are committed to providing timely system solutions and have a wide variety of standard case sealing machinery for quick delivery. Interpack machines can help improve productivity, reduce labor, reduce material usage and improve ergonomics.
IPG®’s Interpack™ USA Series Uniform Semi-Automatic case sealers are adjustable, operator-fed machines that process same-sized RSC style cases. Interpack offers a USA Series machine for every application and every budget. From powder coated carbon steel to food grade stainless steel, Interpack machines are built to last. Interpack offers a wide array of machines including compact models, one piece folders, and flap folders. Some machines are shown with optional casters and pack tables.

**USA 2024-WAT** Auto H2O® WAT Case Sealer
- Utilizes IPG water-activated tape for the best possible seal even on highly recycled corrugated
- Patented roller-style adhesive activation technology self cleans for less maintenance
- Easy loading external bottom tape roll with pneumatic carriage
- Simplicity of the tape head assemblies makes it easy to thread the tape roll
- Double wipe down of tape legs
- Double wipe down of center seam
- Adjustable tape leg lengths, up to 4500’ long roll tape capability
- Slide & lock case height adjustment for quick case size set up
- Powered tape unwind for high output line speeds

**USA 20-B** Bottom Only Sealer
- Side belt drive is ideal to process empty cases
- Useful to seal full telescopic cases

**USA 2024-SB** Side Belt Drive
- Side belt drive processes a wider range of cases
- Side belts capture the case between two moving belts, reducing force on the case
- Floating upper assembly to process compressible overfills
- Offset taping heads permit processing cases as low as 2” tall
- Single locking handle secures upper assembly to both columns
- Twin 1/3 HP gearmotors process heavier cases 24/7

**USA 2024-SB TTH** Dual Top Tape Head
- Features twin upper tape heads for major flap gap cases
- Apply double strips of tape to the top flaps for added security
- Horizontally adjustable upper single or double tape heads
- Apply tape off-center to full overlap cases (FOL) or top tuck

**USA 2324-TB** Top & Bottom Belt Drive
- Preferred drive style for most applications
- Processes the widest range of cases
- Self-centering horizontal infeed guides
- Self-tensioning and self-tracking belt drives
- 1/2 HP gearmotor on the lower drive; 1/4 HP on the upper drive for heavier cases 24/7

**USC 2020-SB** Side Belt Drive
- Compact, economical design
- Processes a wide range of cases
- Self-centering horizontal infeed guides
- Hand crank to adjust case width and case height

**USC 2020-TB** Top Belt Drive
- Preferred drive style for most applications
- Compact design
- Horizontal self-centering side guides
- Twin 1/4 HP gearmotors
- Preferred drive style for most applications

Scan to watch video
USA 3036-SB **Oversized Case Sealer**
- Processes large sized cases
- 4” tall drive belts
- High torque motors can process heavier cases

USA 2024-BFF **Bottom Belt Drive**
- Stainless Steel Side Belt Drive
- Bottom Flap Folder
- One Piece Folder/Mailer
- Integrated Pack Station/Flap Folder/Sealer

Specialty Machines

USA 20-BFF **Bottom Flap Folder**
- Heavy duty construction will process up to 85 lb. cases
- “T”-rail pack table with case forming ski stabilizes the case during packing
- Extended 2” side belt drives power the case through bottom flap folding
- Rotating flap plows ensure smooth bottom flap folding
- Twin 1/3 HP motors for 24/7 operation

USA 2324-OPF **One Piece Folder/Mailer**
- Top & bottom belt drive for maximum processing reliability
- Designed to process one piece folders as short as ½”
- Pneumatic wipe down unit folds tape leg underneath the case for secure seal
- Wider versions available

USA 2024-BFF **Integrated Pack Station/Flap Folder/Sealer**
- Improves operator productivity
- Provides a “T”-rail pack table for case packing
- Extended side belt drive powers the case through flap folding and sealing
- Addresses the effects of strain related illness
- Provides assistance in folding seven of the eight flaps of an RSC case
- Rotating bottom major flap plows provide reliable bottom major flap folding

Food Grade Stainless Steel Machines

**USA 2024-SB SS** **Stainless Steel Side Belt Drive**
- Constructed from food grade 302 or 304 stainless steel
- NEMA 4 electrics
- HSD® 2000-ET II stainless tape heads standard
- Same features as standard USA 2024-SB
- Detergent wash down at low pressure

**USA SERIES DATA**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>OPERATING RANGE</th>
<th>UTILITIES</th>
<th>TAPE</th>
<th>MACHINE DIMENSIONS</th>
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<tbody>
<tr>
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<td>Height (in)</td>
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<tr>
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<td>50</td>
<td>70</td>
<td>36-48</td>
</tr>
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**FOOD GRADE STAINLESS STEEL MACHINES**

**USA SERIES**

USA 2324-BB **Bottom Belt Drive**
- Economical bottom belt drive for maximum simplicity
- Offset taping heads permit processing cases as low as 2” tall
- Floating upper assembly to process compressible overfills
- Self-centering horizontal side rails for simple case size set up

USA 3036-SB **Bottom Belt Drive**
- Processes large sized cases
- 4” tall drive belts
- High torque motors can process heavier cases

USA 2324-BB **One Piece Folder/Mailer**
- Twin 1/3 HP motors for 24/7 operation
- Rotating flap plows ensure smooth bottom flap folding
- Wide versions available

USA 3036-SB **Stainless Steel Side Belt Drive**
- Same features as standard USA 3036-SB
- Detergent wash down at low pressure

USA 2324-BB **Bottom Belt Drive**
- Same features as standard USA 2324-BB
- Oversized Case Sealer

USA 2324-OPF **One Piece Folder/Mailer**
- Top & bottom belt drive for maximum processing reliability
- Designed to process one piece folders as short as ½”
- Pneumatic wipe down unit folds tape leg underneath the case for secure seal
- Wider versions available

USA 2324-BB **Bottom Belt Drive**
- Same features as standard USA 2324-BB
- Detergent wash down at low pressure
- Same features as standard USA 2324-BB
- Detergent wash down at low pressure

USA 2324-OPF **One Piece Folder/Mailer**
- Top & bottom belt drive for maximum processing reliability
- Designed to process one piece folders as short as ½”
- Pneumatic wipe down unit folds tape leg underneath the case for secure seal
- Wider versions available
IPG’s Inteck™ RSA Series Random Semi-Automatic case sealers are operator-fed machines that automatically adjust for each size case processed. When your manufacturing produces different sized cases to be processed through a single case sealer, an Inteck random case sealer is your answer. Some machines are shown with optional casters and pack tables.

**RSA SERIES**

### RSA 2024-WAT  Random Auto H2O® WAT Case Sealer
- Utilizes IPG water-activated tape for the best possible seal even on highly recycled corrugated
- Features patented wetting roller technology
- Powered tape unwind for consistent, reliable performance
- Large, up to 4500-ft tape rolls for fewer tape roll changes
- Double wipe down provides an extra secure seal
- Removable tape heads for ease of routine maintenance
- Conformable wipe down rollers maximize closure integrity
- Pneumatic indexing gate to properly position the case for processing
- Three operating modes: top & bottom taping, top only taping, bottom only taping
- Processes cases at a rate of 10-12 per minute depending upon the case size range

### RSA 2024-SB  Side Belt Drive
- Automatically adjusts to case width and height
- Ideal for lightweight, narrow cases
- Processes in two operational modes to maximize throughput speeds - top & bottom random seal or bottom only seal
- Digital pneumatics retain the upper head location to maximize throughput in automatic random mode
- Offset taping heads permit processing cases as low as 2” tall
- Optional random top squeezers available

### RSA 2024-TB  Top & Bottom Belt Drive
- Automatically adjusts to case width and height
- Best drive selection for lightweight, unstable and void filled cases
- Offset taping heads permit processing cases as low as 2” tall
- Horizontal inclined side rails with rollers to reduce operator fatigue

### RSA 3036-SB  Side Belt Drive
- Processes larger sized cases
- Automatically adjusts to case width and height
- Construction is reinforced to handle larger, heavier cases
- Offset taping heads permit processing cases as low as 5” tall

### RSA SERIES DATA

<table>
<thead>
<tr>
<th>MODEL</th>
<th>OPERATING RANGE</th>
<th>UTILITIES</th>
<th>TAPE</th>
<th>MACHINE DIMENSIONS</th>
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<td>Maximum</td>
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<td>Height (in)</td>
<td>(in)</td>
<td>Length (in)</td>
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<td>RSA 2024-2B</td>
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<td>92</td>
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<td>RSA 2024-2B</td>
<td>6 x 6 x 5</td>
<td>6 x 20 x 24</td>
<td>0.85</td>
<td>92</td>
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<tr>
<td>RSA 2024-2B</td>
<td>9 x 9 x 5</td>
<td>9 x 20 x 24</td>
<td>0.85</td>
<td>92</td>
</tr>
</tbody>
</table>

**RSA 2024-SB**

**RSA 3036-SB**

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**RSA SERIES**

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**RSA SERIES**
IPG®’s Interpack™ UA Series Uniform Automatic case sealers are operator-free machines that fold the top four flaps and process same sized RSC-style cases. These machines are required when consistent production flow rates exceed manual processing ability or when automatic case packing is utilized.

**UA SERIES DATA**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>OPERATING RANGE</th>
<th>UTILITIES</th>
<th>TAPE</th>
<th>MACHINE DIMENSIONS</th>
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<td>UA 262024-SB/3&quot;</td>
<td>6 x 3.5 x 3.5</td>
<td>26 x 20 x 24</td>
<td>0 - 85</td>
<td>82</td>
</tr>
</tbody>
</table>

- Compact 65° frame conserves floor space
- Full operating range versus competitive products
- PLC controlled; requires no manual adjustments for case length set up
- Interlocking safety shields on operator side and indexing gate standard
- Floating upper assembly to process compressible overfills
- Single locking handle secures the upper assembly to both columns
- 1/3 HP gearmotors to process heavier cases

IPG®’s Case Erectors form RSC style cases by pneumatically folding the bottom four flaps and sealing the bottom center seam with pressure-sensitive carton sealing tape. Automated case erecting improves productivity, addresses the effects of strain related illness, and its compact size conserves valuable floor space.

**CE SERIES DATA**

<table>
<thead>
<tr>
<th>MODEL</th>
<th>OPERATING RANGE</th>
<th>UTILITIES</th>
<th>TAPE</th>
<th>MACHINE DIMENSIONS</th>
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<tbody>
<tr>
<td>CE-10P WAT</td>
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<td>CE-12P</td>
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<td>70 - 150</td>
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<td>CE-12P/3&quot;</td>
<td>10 x 7 x 4</td>
<td>23 x 16 x 22</td>
<td>120</td>
<td>70 - 150</td>
</tr>
</tbody>
</table>

- Processes up to 12 cases per minute
- Folds four bottom flaps pneumatically in the stationary position
- Rapid case size set up with no tools or change parts
- Standard casters, case on demand eye, low tape and no tape detection
- Analog counters simplify case size set up
- Powered hopper has 48° of capacity (approx. 135-150 RSC cases)
- Up to six vacuum cups positively withdraw the case from the hopper
- Powered hopper lift
- Visual and audible alarms for case erect failure

- Processes up to 10 cases per minute
- Folds four bottom flaps pneumatically in the stationary position
- Rapid case size set up with no tools or change parts
- Standard casters, case on demand eye, low tape and no tape detection
- Analog counters simplify case size set up
- Powered hopper has 48° of capacity (approx. 135-150 RSC cases)
- Up to six vacuum cups positively withdraw the case from the hopper
- Powered hopper lift
- Visual and audible alarms for case erect failure
- Spring loaded side belt drive propels the case through case taping
IPG manufactures the most complete line of hot melt, acrylic and natural rubber carton sealing tape, so it’s only natural that we provide state-of-the-art tape heads to process our tape. Interpack™ tape heads are available in standard and high speed configurations to upgrade any application—delivering quality, reliability, durability and value.

**ET XTREME™ Next Generation Tape Head**

IPG is engineering technology to solve some of the most complex packaging needs in the industry. The popularity of highly recycled corrugate has created the demand for improvements in tape and its application. To meet the market needs, IPG has engineered a new ET Xtreme™ family of tape heads that maximize adhesion to the tape. Interpack™ tape heads are available in standard and high speed configurations to upgrade any application—delivering quality, reliability, durability and value.

- Constructed from Hard Anodized High Strength Aluminum Alloys which provide a light tape head with fast line speeds and corrosion resistance
- Full tape roll usage down to the core. No wasted tape!
- Up to in front of 3” long tape legs secure seal on recycled corrugate
- Unique wipe down tab provides superior center seam wipe down and drives the adhesive deep into the fibers of the case for the most secure seal without crushing the case
- Patented magnetic blade guard with oiler pad provides maximum safety while lubricating the cut off blade with every processing cycle

**TAPE HEAD SERIES DATA**

- **TAPE HEAD DIMENSIONS**
  - **MODEL**
  - **LINE SPEED (FT/MIN)**
  - **SAPE LEG LENGTH (IN)**
  - **SAPE HEAD WIDTH (IN)**
  - **MAXIMUM ROLL (IN)**
  - **WEIGHT (LB)**

- **HSD® 2000-ET II**
  - BETTER PACK 333 PLUS
  - Manual Water-Activated Tape Dispenser

- **HSD® 2000-XS II**
  - Standard Tape Head
  - All mechanical high speed tape head
  - Will process cases at line speeds greater than 200 ft./min.
  - Independent applying and wipe down assemblies to reduce force on the case
  - Triple wipe down rollers assure maximum seal security
  - Cut away main frame for ease of tape threading
  - Independent front & rear roller assembly processes void filled cases

As the market leader for water-activated tape (also known as gummed tape, paper tape, kraft tape), IPG’s commitment continues with state-of-the-art tabletop dispensers. Industry-leading e-commerce companies choose Better Pack WAT dispensers to increase productivity and enhance package security. For more information and to learn which Better Pack tape dispenser is right for you, visit www.BetterPackages.com.

**BETTER PACK 333 PLUS**

- World’s #1 selling manual water-activated tape dispenser
- Superior mechanics and guillotine blade deliver clean, even cutting of reinforced and non-reinforced tape
- Steel side frame construction ensures durability and long life
- Two water brushes provide consistent, uniform wetting of adhesive
- Large water bottle means fewer refills and less downtime
- Quickly choose one of 15 preset tape lengths on clearly marked dial
- Portable dispenser requires no electricity
- Optional top heater accessory available (electricity required), when increased tape adhesion is needed
**BETTER PACK® DISPENSERS**

**BETTER PACK 555e SERIES**
- Electric Water-Activated Tape Dispenser
- Tape output of 45” (114.3cm) per second
- User-friendly, color-coded keypad with 14 preset buttons
- 1,000 foot roll tape capacity means fewer changeovers; less downtime
- Optional accessories to enhance productivity and efficiency
- UL Listed, CE and CSA certified and RoHS compliant*
- Heavy-duty, self-oiling blade for perfect, consistent cutting

* Certificate Copies Available Upon Request

**BETTER PACK 500**
- Electric Water-Activated Tape Dispenser
- Tape output at 45” (114.3 cm) per second
- 14 color-coded keys offer one-touch dispensing of tape lengths from 6” to 45” (15.24 cm to 114.3 cm)
- Press and hold the Random key for custom tape lengths up to 120” (305 cm)
- Adjustable top heater warms the water, optimizing tape bonding
- Meets or exceeds UL, CE and CSA* standards for operator and electrical safety
- Steel frame construction covered in durable ABS plastic
- Safety interlock switch disables cutting mechanism when cover is open, prevents worker injury

* Certificate Copies Available Upon Request

**BETTER PACK 755e SERIES**
- Electric Water-Activated Tape Dispenser
- Processes 4” wide water-activated tape
- Low profile design provides pack station placement flexibility
- Smooth touch, color-coded key pad with 20 pre-set tape lengths (755es)
- Random key allows for continuous, uninterrupted tape dispensing
- Side opening cover provides easy tape loading access
- UL Listed and Approved; built to meet or exceed safety standards set by CE (Europe) and CSA (Canada); RoHS compliant*
- Heavy gauge steel frame construction and few moving parts means minimal maintenance
- Low voltage adjustable water heater warms the water, optimizing tape bonding
- Exposed, large 64 oz. (1.9 liters) water bottle provides water level visibility and easy refill

* Certificate Copies Available Upon Request

**BETTER PACK 5000 INK JET SYSTEM**
- Electric Water-Activated Tape Dispenser
- Same features as the BP 500 dispenser, plus the following for the printhead (sold separately) and its accessories (sold separately):
  - Alphanumeric character set plus special characters
  - Character heights: 1/2” (12.7mm) and 7/32” (5.5mm)
  - Message length: 24 Characters of 1/2” height (12.7mm) and 48 Characters of 7/32” height (5.5mm) 24 per line
  - Print resolution: 300 dpi at 200 feet per minute (61m)
  - Programmable line speed, print delay, print direction
  - Inverted printing
  - Language prompts in English and Spanish
  - Ink supply cartridge volume: 42cc
  - Colors: Black, Blue, Red, Green Yellow (sold separately, each pack has 6 cartridges of the same color)
  - Low ink monitoring

**TAPESHOOTER® 404**
- Manual Water-Activated Tape Dispenser
- Sleek in design, small in footprint
- Lever operated, simple sealing for specialty applications
- Uses 35 lb. gum-side out non-reinforced water-activated tape

Best Locations for the TS404:
- Neighborhood food service establishments such as pizza restaurants, bakeries, sandwich shops
- Supermarket deli, seafood and meat counters
- Floral retailers and wholesalers
- Mail rooms and packing stations

Best Applications for the TS404:
- Uncoated corrugated or cardboard containers
- White butcher wrap and freezer paper
- Corrugated wrap
- Kraft wrapping paper
- Uncut pizza and floral boxes

**BETTER PACK PS2A**
- Electronic Pressure-Sensitive Tape Dispenser
- Color-coded, smooth-touch key pad for easy use
- Auto-repeat function that continuously cuts and dispenses tape to the pre-set lengths
- Adjustable core allows for 1” to 3” tape core sizes
- Centimeter (cm) and Millimeter (mm) keys for preferred measurement settings
- Small footprint for easy and portable placement in sub-assembly areas
- Heavy-duty, 5-foot electrical cord
- Grounded for enhanced safety

* Certificate Copies Available Upon Request

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* Certificates and approvals for Better Pack Dispensers comply with industry-specific standards for operator and electrical safety, ensuring compliance with regulatory requirements nationwide. For further information on specific models and certifications, please consult our product specifications and compliance documentation.
Intertape Polymer Group® Inc. (IPG®) is a recognized leader in the development, manufacture and sale of a variety of paper- and film-based pressure sensitive and water-activated tapes, polyethylene and specialized polyolefin films, protective packaging, woven coated fabrics and complementary packaging systems for industrial and retail use. Headquartered in Montreal, Quebec and Sarasota, Florida, the Company employs approximately 3,700 employees with operations in 31 locations, including 22 manufacturing facilities in North America, four in Asia and one in Europe.