

i tape



INTERPACK™
BRAND PACKAGING SYSTEMS



Shown with optional infeed and exit tables

USA 2324-BB

UNIFORM SEMI-AUTOMATIC CASE SEALER

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC). This bottom belt drive case sealer is the preferred style for processing heavier cases as well as when coding short height cases. Alternative drive styles are preferred for void fills, over fills and unstable narrow cases. Every Interpack™ Case Sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.



ET 2Plus tape head

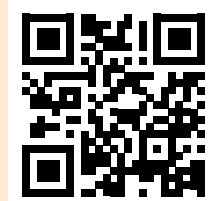
MACHINE FEATURES & BENEFITS

- Economical bottom belt drive for maximum simplicity
- Offset taping heads permit processing cases as low as 2" tall
- Floating upper assembly processes compressible overfills
- Self-centering horizontal guides for simple case size set up
- Preferred bottom belt drive when coding short height cases
- Standard ½ HP gear motor for 24/7 operation
- Self-tensioning self-tracking belt drive simplifies belt replacement
- Slide & lock upper head simplifies case size setup
- Dual column for maximum processing stability
- Reversible controls for left or right handed operation

THESE MACHINES ARE ENGINEERED TO PROVIDE:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user friendly operation and case size set up

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!



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PRODUCT ATTRIBUTES

CHARACTERISTICS	USA 2324-BB	USA 2324-BB/3"
Min Case (L x W x H)	7" x 7" x 2" / 9" x 9" x 2"	7" x 7" x 2" / 9" x 9" x 2"
Max Case (L x W x H)	Inf x 23" x 24" / Inf x 26" x 24"	Inf x 23" x 24" / Inf x 26" x 24"
Case Weight	0 - 85 lbs	0 - 85 lbs
Belt Speed	82 ft/min	82 ft/min
Electric	110v., 1ph., 60hz., 5.6A., (1 x 1/2HP)	110v., 1ph., 60hz., 5.6A., (1 x 1/2HPP)
Tape Width	36 - 48 mm (1.5" - 2")	48 - 72 mm (2" - 3")
Conveyor Height	24" - 30"	24" - 30"
Machine Weight	630 lbs crated	630 lbs crated
Machine Dimensions	40.5" x 42" x 66"	40.5" x 42" x 66"

*Top squeezers close to 9.5"



2 Single handle locks upper head to both columns



1 Tip up top tape head eases roll replacement



6 Slide and lock upper head eases case size setup



7 Selectable floating upper head processes compressible overfills



3 3 wheel top squeezer



8 Horizontal self centering guides for simple case size setup



4 Offset tape heads process cases as low as 2"



9 Self-tensioning & self-tracking drive belts simplify belt replacement



5 One 1/2 HP gear motor to process up to 85 lb cases



10 Bottom belt drive processes heavier cases

OPTIONS & ACCESSORIES

- 3-inch wide tape heads
- Heavy-duty casters
- Infeed and exit tables (shown above)
- ET Xtreme™ tape heads

DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



Scan for more info or visit itape.com/machines

