

i tape



**INTERPACK™**  
BRAND PACKAGING SYSTEMS



*Shown with optional infeed and exit tables and casters*

# USA 2324-OPF

## UNIFORM SEMI-AUTOMATIC ONE PIECE FOLDER

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC). This USA 2324-OPF is specifically designed for processing One Piece Folders (OPF) as low as ½". It features premium top and bottom drive belts allowing the processing of the widest range of cases. Every Interpack™ Case Sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.



*ET 2Plus tape head*

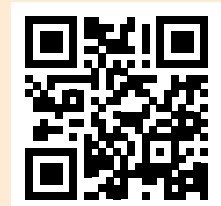
### MACHINE FEATURES & BENEFITS

- Designed to process one piece folders as low as ½" tall
- Pneumatic wipe down unit folds tape leg under the case for secure seal
- Top & bottom drive captures the case between 4 moving belts to cradle the OPF during processing
- ½ HP bottom drive and ¼ HP upper drive for 24/7 operation
- Slide and lock upper head simplifies case size set up
- Easily converts to a top & bottom sealer with the addition of an optional lower tape head
- Reversible controls for left or right hand operation
- Dual column for maximum processing stability
- Horizontal self-centering side guides
- Multi-wheel top squeezers standard

### THESE MACHINES ARE ENGINEERED TO PROVIDE:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user friendly operation and case size set up

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!



**800-972-4675** | [itape.com](http://itape.com)



## PRODUCT ATTRIBUTES

CHARACTERISTICS	USA 2324-OPF	USA 2324-OPF/3"
Min Case (L x W x H)	7" x 7" x 1/2" std / 9.5" x 9.5" x 1/2" opt	7" x 7" x 1/2" std / 9.5" x 9.5" x 1/2" opt
Max Case (L x W x H)	Inf x 23" x 24" std / Inf x 26" x 24" opt	Inf x 23" x 24" std / Inf x 26" x 24" opt
Case Weight	0 - 85 lbs	0 - 85 lbs
Belt Speed	82 ft/min	82 ft/min
Electric	110v., 1ph., 60hz., 6A., (1 x 1/2HP & 1 x 1/4HP)	110v., 1ph., 60hz., 6A., (1 x 1/2HP & 1 x 1/4HP)
Pneumatic	2 CFM @ 90 PSI	2 CFM @ 90 PSI
Tape Width	36 - 48 mm (1.5" - 2")	48 - 72 mm (2" - 3")
Conveyor Height	24" - 30"	24" - 30"
Machine Weight	630 lbs crated	630 lbs crated
Machine Dimensions	40.75" x 41.5" x 80"	40.75" x 41.5" x 80"

\*Top squeezers close to 8" minimum



1 Tip-up tape head simplifies roll replacement



2 1/2 HP lower and 1/4 HP upper gear motors to process cases up to 85 lbs.



3 Single handle locks upper head to both columns



4 Pneumatic wipe down unit folds tape leg underneath the case for secure seal



5 Slide & lock upper head for quick & simple size setup



6 Self-tensioning & self-tracking drive belts simplify belt replacement



7 Horizontal self-centering guides for simple case size setup



8 Processes OPFs as low as 1/2" tall



9 Optional swivel & locking casters

## OPTIONS & ACCESSORIES

- 3-inch wide tape heads
- Heavy-duty casters
- Infeed and exit tables (shown above)
- ET Xtreme™ tape heads

## DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



Scan for more info or visit [itape.com/machines](http://itape.com/machines)

