7150

2.0 MIL MEDIUM GRADE HOT MELT CST

INTERTAPE POLYMER GROUP®

TECHNICAL DATA SHEET

DESCRIPTION

Medium grade biaxially-oriented polypropylene (BOPP) film carton sealing tape, manufactured with pressuresensitive hot melt adhesive.

Excellent processing performance whether manually or automatically applied. Superior adhesion properties, holding force, tensile strength, and easy unwind ensure consistent, reliable seals to a variety of corrugated and linerboard boxes.

PRODUCT APPLICATION

For medium weight, manual or automatic box sealing, package repair and bundling applications at room temperature, and exposed to normal shipping hazards and stress.

GOVERNMENT COMPLIANCE

Complies with the Federal Food, Drug and Cosmetic Act, CFR Title 21, Subpart B, Par. 175.105 (covers the use of pressure-sensitive adhesives and tapes for 'indirect contact' food packaging, such as box sealing). CID A-A-1684C.

intertape polymer group®

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EFFECTIVE: 04/18

NOMINAL VALUES

The following data are nominal values based on PSTC, ASTM and other standard tests. This data should not be considered specification.

Backing (Cast Film) 1.2 mils (0.03 mm)

Adhesive Synthetic Rubber/Resin

Tensile Strength (MD) 24 lb_f/in width (420 N/100 mm)

ASTM D3759

Elongation (% at break) 130

ASTM D3759

Adhesion to Steel 38 oz/in (41.6 N/100 mm)

ASTM D3330

Shear to Linerboard 7000+ minutes

(1/2"x1/2"x1000 grams) ASTM D3654

Total Thickness 2.0 mils (0.051 mm)

ASTM D3652

Application Range 45°F to 120°F

(+7°C ~ +49°C)

Operating Range $-10^{\circ}\text{F} \sim +140^{\circ}\text{F}$

(-23°C ~ +60°C)

Colors White

