

Venom®

REINFORCED WATER-ACTIVATED TAPE

DESCRIPTION

3-way reinforced, light duty, economy grade, water-activated carton sealing tape manufactured with a starch-based adhesive. VENOM has fiberglass reinforcement in the machine direction and polyester reinforcement in the cross direction.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads.

ADHESION (WATER AT RECOMMENDED 110°F/43°C)

Fipago	
2/0	45 mm-kgf
2/1	63 mm-kgf
5/0	65 mm-kgf
15/0	81 mm-kgf
McLaurin	83

STORAGE RECOMMENDATION

Store new stock behind current stock. Store in a clean, dry place. Temperature of 70°F (21°C) +/- 6°F, and 40% to 50% relative humidity are recommended.

SHELF LIFE

When stored under recommended conditions, converted rolls have an expected shelf life of up to two years from date of shipment. Jumbo rolls have the same expected shelf life, but it is recommended that they are converted within 6 months of date of shipment.



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EFFECTIVE: 08/24

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

NOMINAL VALUES

The following data are nominal values based on ASTM and other standard tests. This data should not be considered specification.

PHYSICAL PROPERTIES

Caliper	5.3 mils (0.13mm)
MD Tensile	55 lbs/in (241 N/25mm)
CD Tensile	23 lbs/in (101 N/25mm)

Recommended for use on light weight to average cartons up to 20 pounds (9 kg).

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply	20 lb (33 g/m²) Natural Kraft Paper
Bottom Ply	23 lb (37 g/m²) Natural Kraft Paper
Laminating Adhesive	Hot Melt
Water-Activated Adhesive	Modified Starch
MD Reinforcement	(1-1-1) per 70mm 110 Fiberglass
CD Reinforcement	(1-1-1) Polyester 1.10" spacing at 44° angle



CENTRAL
brand