

281 Natural

ALL-PURPOSE BOX MAKERS' TAPE

DESCRIPTION

General duty fiberglass reinforced natural kraft box maker's tape manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for sealing the "manufacturers joint" on cartons in a box-making factory. Works well on recycled cartons.

ADHESION (WATER AT RECOMMENDED 110°F/43°C)

Fipago	
2/0	40 mm-kgf
2/1	60 mm-kgf
5/0	69 mm-kgf
15/0	89 mm-kgf
McLaurin	85

STORAGE RECOMMENDATION

Store new stock behind current stock. Store in a clean, dry place. Temperature of 70°F (21°C) +/- 6°F, and 40% to 50% relative humidity are recommended.

SHELF LIFE

When stored under recommended conditions, converted rolls have an expected shelf life of up to two years from date of shipment. Jumbo rolls have the same expected shelf life, but it is recommended that they are converted within 6 months of date of shipment.



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA

Customer Service: 800.IPG.8273 | 800.474.8273

Tape Technical Service: 877.447.4832

www.itape.com | info@itape.com

While we believe them to be reliable, the statements and information herein are only for general guidance and are not warrants or guarantees for accuracy and completeness. The user must, by test or otherwise, determine suitability for this purpose. There is no warranty of fitness for a particular purpose. Our standard term and conditions of sale apply exclusively to all orders, and all liability for damages of any kind, including consequential, exceeding purchase price is excluded. No one is authorized by us to make oral warranties. We reserve the right to make changes without notice or obligation in our products and publications.

EFFECTIVE: 08/24

INTERTAPE POLYMER GROUP®

TECHNICAL DATA SHEET

NOMINAL VALUES

The following data are nominal values based on ASTM and other standard tests. This data should not be considered specification.

PHYSICAL PROPERTIES

Caliper	9.8 mils (0.25mm)
CD Tensile	57 lbs/in (250 N/25mm)

Recommend using on small, average, and some medium size boxes.

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply	40 lb (65 g/m ²) Natural Kraft Paper
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Bottom Ply	40 lb (65g/m ²) Natural Kraft Paper
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Laminating Adhesive	Hot Melt
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Water-Activated Adhesive	Modified Starch
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CD Reinforcement	(1-1-1) 75 Fiberglass, 0.68" spacing, 25° angle
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CENTRAL
brand

281 White

ALL-PURPOSE BOX MAKERS' TAPE

DESCRIPTION

General duty fiberglass reinforced white box maker's tape, manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for sealing the "manufacturers joint" on cartons in a box-making factory. Works well on recycled cartons.

ADHESION (WATER AT RECOMMENDED 110°F/43°C)

Fipago	
2/0	40 mm-kgf
2/1	60 mm-kgf
5/0	69 mm-kgf
15/0	89 mm-kgf
McLaurin	85 mm-kgf

STORAGE RECOMMENDATION

Store new stock behind current stock. Store in a clean, dry place. Temperature of 70°F (21°C) +/- 6°F, and 40% to 50% relative humidity are recommended.

SHELF LIFE

When stored under recommended conditions, converted rolls have an expected shelf life of up to two years from date of shipment. Jumbo rolls have the same expected shelf life, but it is recommended that they are converted within 6 months of date of shipment.



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EFFECTIVE: 08/24

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

NOMINAL VALUES

The following data are nominal values based on ASTM and other standard tests. This data should not be considered specification.

PHYSICAL PROPERTIES

Caliper	9.3 mils (0.24mm)
CD Tensile	59 lbs/in (258 N/25mm)

Recommend using on small, average and some medium size boxes.

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply	55 lb (90 g/m²) White Paper
Bottom Ply	30 lb (49 g/m²) Natural Kraft Paper
Laminating Adhesive	Hot Melt
Water-Activated Adhesive	Modified Starch
CD Reinforcement	(1-1-1) 75 Fiberglass, 0.68" spacing, 25° angle

