



i tape



PACKAGING MACHINERY



Better Pack®

i tape



PACKAGING MACHINERY

IPG® provides Interpack™ brand machinery solutions for a wide range of applications and budgets. The modular design of each case sealer combined with innovative features and materials will provide superior performance for many years to come. Standard machines are available in many drive styles and can be outfitted with our ET 2Plus taping head in either 2 or 3-inch widths. Heavy duty construction, dual column design, oversized gearmotors, and reliability are the hallmarks of the Interpack machinery line.

Which Machine is Right for Me?

CHOOSE THE BASICS

Case Styles:	RSC, OPF, Telescopic, End Load, Bliss, Other
Case Size:	Standard, Oversized, Other
Contents:	Lightweight, Unstable, Void-Filled, Overfilled
Tape:	Tape Grade, Adhesive (Hot Melt, Acrylic or Natural Rubber), Width (2", 3" or wider)

CHOOSE OPTIONS & FEATURES

Options:	Pack Tables, Casters, Top Squeezers
Case Forming:	Automatic, Operator-Formed
Case Coding:	Large Character Ink Jet Coding, Print & Apply
Conveyors:	Infeed or Exit, Belt or Roller, Powered or Gravity

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Operator-free machines that will form a knocked down uniform sized case, fold bottom four flaps and apply tape.

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Interpack™ tape heads are available in both standard line speeds and high speed. These tape heads should be used to upgrade competitive case tapers.



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Operator-run electric and manual tabletop water-activated tape dispensers.



Interpack Meets Your Immediate Systems Applications

IPG® is a major integrated provider of carton sealing tape, dispensers and case sealing machinery. We offer a full line of pressure-sensitive carton sealing tape with all three adhesive technologies and a full line of water-activated tapes that bond instantly to virgin and recycled corrugate. We are committed to providing timely system solutions and have a wide variety of standard case sealing machinery for quick delivery. Interpack machines can help improve productivity, reduce labor, reduce material usage and improve ergonomics.

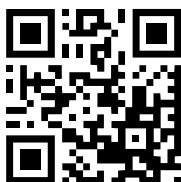


USA SERIES

IPG®'s Interpack™ USA Series Uniform Semi-Automatic case sealers are adjustable, operator fed machines that process same-sized RSC style cases. Interpack offers a USA Series machine for every application and every budget. From powder coated carbon steel to food grade stainless steel, Interpack machines are built to last. Interpack offers a wide array of machines including compact models, one piece folders, and flap folders. Some machines are shown with optional casters and pack tables.

USA 2024-WAT *Auto H2O® WAT Case Sealer*

- Utilizes IPG water-activated tape for the best possible seal even on highly recycled corrugated
- Patented roller-style adhesive activation technology self cleans for less maintenance
- Easy loading external bottom tape roll with pneumatic carriage
- Simplicity of the tape head assemblies makes it easy to thread the tape roll
- Double wipe down of tape legs
- Double wipe down of center seam
- Adjustable tape leg lengths, up to 4500' long roll tape capability
- Slide & lock case height adjustment for quick case size set up
- Powered tape unwind for high output line speeds



Scan to watch video



USA 20-B *Bottom Only Sealer*

- Side belt drive is ideal to process empty cases
- Useful to seal full telescopic cases



USC 2020-SB *Side Belt Drive*

- Compact, economical design
- Twin 1/4 HP motors
- Processes a wide range of cases
- Self centering horizontal infeed guides
- Hand crank to adjust case width and case height



USA 2024-SB

Side Belt Drive

- Side belt drive processes a wider range of cases
- Side belts capture the case between two moving belts, reducing force on the case
- Floating upper assembly to process compressible overfills
- Offset taping heads permit processing cases as low as 2" tall
- Single locking handle secures upper assembly to both columns
- Twin 1/3 HP gearmotors process heavier cases 24/7



USA 2024-SB TTH

Dual Top Tape Head

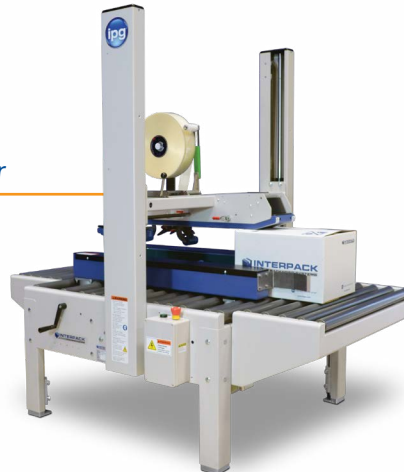
- Features twin upper tape heads for major flap gap cases
- Apply double strips of tape to the top flaps for added security
- Horizontally adjustable upper single or double tape heads
- Apply tape off-center to full overlap cases (FOL) or top tuck



USA 3036-SB

Oversized Case Sealer

- Processes large sized cases
- 4" tall drive belts
- High torque motors can process heavier cases



USC 2020-TB

Top & Bottom Belt Drive

- Compact design
- Horizontal self-centering side guides
- Twin 1/4 HP gearmotors
- Preferred drive style for most applications



USA 2324-TB

Top & Bottom Belt Drive

- Preferred drive style for most applications
- Processes the widest range of cases
- Self-centering horizontal infeed guides
- Self-tensioning and self-tracking belt drives
- 1/2 HP gearmotor on the lower drive; 1/4 HP on the upper drive for heavier cases 24/7



USA SERIES

USC 2024-BB

Bottom Belt Drive

- Twin 3" belts for improved traction
- Simple tool-free belt change design
- Standard 1/3 HP gearmotor to process heavier cases
- ET 2Plus tape heads
- Self-centering side guides for easy and simple case size set up
- Standard in-feed and exit tables extend the case processing area



USA 2324-BB

Bottom Belt Drive

- Economical bottom belt drive for maximum simplicity
- Offset taping heads permit processing cases as low as 2" tall
- Floating upper assembly to process compressible overfills
- Self-centering horizontal side rails for simple case size set up



SPECIALTY MACHINES

USA 20-BFF

Bottom Flap Folder

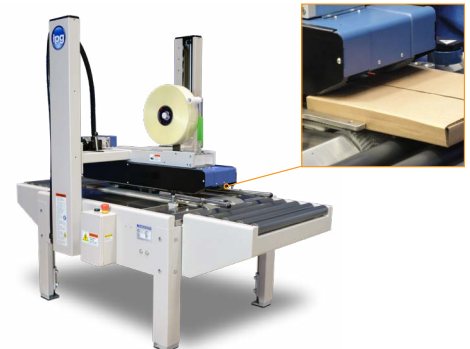
- Heavy duty construction will process up to 85 lb. cases
- "T" rail pack table with case forming ski stabilizes the case during packing
- Extended 2" side belt drives power the case through bottom flap folding
- Rotating flap plows ensure smooth bottom flap folding
- Twin 1/3 HP motors for 24/7 operation



USA 2324-OPF

One Piece Folder/Mailer

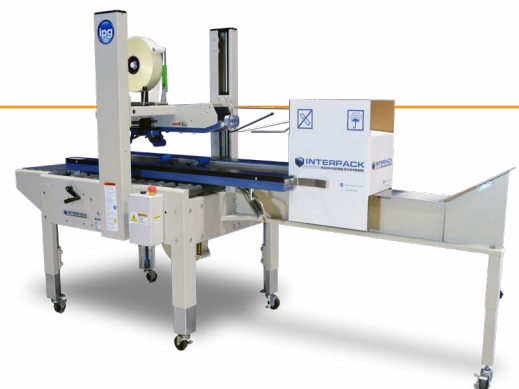
- Top & bottom belt drive for maximum processing reliability
- Designed to process one piece folders as short as 1/2"
- Pneumatic wipe down unit folds tape leg underneath the case for secure seal
- Wider versions available



USA 2024-BFF

Integrated Pack Station/Flap Folder/Sealer

- Improves operator productivity
- Provides a "T" rail pack table for case packing
- Extended side belt drive powers the case through flap folding and sealing
- Addresses the effects of strain related illness
- Provides assistance in folding seven of the eight flaps of an RSC case
- Rotating bottom major flap plows provide reliable bottom major flap folding



FOOD GRADE STAINLESS STEEL MACHINES

USA 2024-SB SS

Stainless Steel Side Belt Drive

- Constructed from food grade 302 or 304 stainless steel
- NEMA 4 electrics
- HSD® 2000-ET II stainless tape heads standard
- Same features as standard USA 2024-SB
- Detergent wash down at low pressure



USC 2020-SB SS

Stainless Steel Side Belt Drive

- Compact design conserves valuable floor space
- Constructed from food grade 302 or 304 stainless steel
- NEMA 4 electrics
- HSD 2000-ET II stainless tape heads standard
- Same features as standard USC 2020-SB
- Detergent wash down at low pressure



USA SERIES DATA

MODEL	OPERATING RANGE				UTILITIES		TAPE	MACHINE DIMENSIONS				
	Minimum L x W x H (in)	Maximum L x W x H (in)	Case Wt (lbs)	Belt Speed (ft/min)	Electrical	Pneumatic	Tape Width mm (in)	Length (in)	Width (in)	Height (in)	Conveyor Height (in)	Weight (lbs)
USA 2024-WAT	6 x 6 x 5	Inf x 20 x 24	0 - 85	72	110v, 1ph., 60hz., 10.6A, (2 x 1/3HP)	9 cfm @ 90 psi	48 - 78 mm (2" - 3 1/8")	70	49	76	24 - 30	950 crated
USA 20-B	6 x 3.5 x 2	Inf x 20 x Inf	0 - 85	82	110v, 1ph., 60hz, 6A, (2 x 1/3HP)	N/A	36 - 48 (1.5 - 2) 48 - 72 (2 - 3)	44.75	41.25	27.5	24 - 30	386 crated
USA 20-B/3"	6 x 4.5 x 2											
USA 2024-SB & USA 2024-SB SS	6 x 3.5 x 3.5 8 x 8 x 2 opt	Inf x 20 x 24	0 - 85	82	110v, 1ph., 60hz, 6A, (2 x 1/3HP)	N/A	36 - 48 (1.5 - 2)	44.5	41.75	73	24 - 30	560 crated
USA 2024-SB/3" & USA 2024-SB SS/3"	6 x 4.5 x 3.5 8 x 8 x 2 opt	Inf x 20 x 24	0 - 85	82	110v, 1ph., 60hz, 6A, (2 x 1/3HP)	N/A	48 - 72 (2 - 3)	44.5	41.75	73	24 - 30	560 crated
USC 2020-SB & USC 2020-SBSS	6 x 4 x 5	Inf x 20 x 21.5	0 - 65	75	110v, 1ph., 60hz, 6A, (2 x 1/4HP)	N/A	36 - 48 (1.5 - 2) 48 - 72 (2 - 3)	36	38.5	67	24 - 30	445 crated
USC 2020-SB/3" & USC 2020-SBSS/3"	6 x 5 x 5											
USC 2024-BB	7 x 7 x 4.75 ET2Plus 7 x 7 x 4.75 ETX	Inf x 20 x 24	0 - 65	82	115v., 1ph., 60hz., 6A., (1 x 1/3HP)	N/A	36 - 48 mm (1.5 - 2)	33	26	67	24 - 30	?
USC 2024-BB/3"	7 x 7 x 4.75 ET2Plus 7 x 7 x 4.75 ETX	Inf x 20 x 24	0 - 65	82	115v., 1ph., 60hz., 6A., (1 x 1/3HP)	N/A	48 - 72 mm (2 - 3)	33	26	67	24 - 30	?
USA 2324-BB	7 x 7 x 2 9 x 9 x 2 opt	Inf x 23 x 24 Inf x 26 x 24	0 - 85	82	110v, 1ph., 60hz, 5.6A, (1 x 1/2HP)	N/A	36 - 48 (1.5 - 2)	40.5	42	66	24 - 30	630 crated
USA 2324-BB/3"	7 x 7 x 2 9 x 9 x 2 opt	Inf x 23 x 24 Inf x 26 x 24	0 - 85	82	110v, 1ph., 60hz, 5.6A, (1 x 1/2HP)	N/A	48 - 72 (2 - 3)	40.5	42	66	24 - 30	630 crated
USA 3036-SB	6 x 4.5 x 5	Inf x 30 x 36	0 - 125	82	110v, 1ph., 60hz, 6A, (2 x 1/3HP)	N/A	48 - 72 (2 - 3)	44.5	52	83	24 - 30	645 crated
USA 2324-TB	7 x 7 x 2 9.5 x 9.5 x 2 opt	Inf x 23 x 24 Inf x 26.5 x 24	0 - 85	82	110v, 1ph., 60hz, 6A, (1 x 1/4HP & 1 x 1/2HP)	N/A	36 - 48 (1.5 - 2)	40	42	73	24 - 30	630 crated
USA 2324-TB/3"	7 x 7 x 2 9.5 x 9.5 x 2 opt	Inf x 23 x 24 Inf x 26.5 x 24	0 - 85	82	110v, 1ph., 60hz, 6A, (1 x 1/4HP & 1 x 1/2HP)	N/A	48 - 72 (2 - 3)	40	42	73	24 - 30	630 crated
USC 2020-TB	6.5 x 6.5 x 5	Inf x 20 x 21.5	0 - 65	75	110v, 1ph., 60hz, 6A, (2 x 1/4HP)	N/A	36 - 48 (1.5 - 2) 48 - 72 (2 - 3)	43	29.5	67	24 - 30	415 crated
USC 2020-TB/3"												
USA 2324-OPF	7 x 7 x .5 9.5 x 9.5 x .5 opt	Inf x 23 x 24 Inf x 26 x 24	0 - 85	82	110v, 1ph., 60hz, 6A, (1 x 1/2HP & 1 x 1/4HP)	0.5 cfm @ 75 psi	36 - 48 (1.5 - 2)	40.75	41.5	80	24 - 30	630 crated
USA 2324-OPF/3"	7 x 7 x .5 9.5 x 9.5 x .5 opt	Inf x 23 x 24 Inf x 26 x 24	0 - 85	82	110v, 1ph., 60hz, 6A, (1 x 1/2HP & 1 x 1/4HP)	0.5 cfm @ 75 psi	48 - 72 (2 - 3)	40.75	41.5	80	24 - 30	630 crated
USA 20-BFF	8 x 8 x 2 6 x 4 x 3.5 opt	26 x 20 x Inf	0 - 85	82	110v, 1ph., 60hz, 6A, (2 x 1/3HP)	N/A	48 - 72 (2 - 3)	102	41	min 34	24 - 30	540 crated
USA 2024-BFF	8 x 8 x 2 6 x 4 x 3.5 opt	26 x 20 x 24	0 - 85	82	110v, 1ph., 60hz, 6A, (2 x 1/3HP)	N/A	48 - 72 (2 - 3)	102	41	73	24 - 30	680 crated

RSA SERIES

IPG's Interpack™ RSA Series Random Semi-Automatic case sealers are operator-fed machines that automatically adjust for each size case processed. When your manufacturing produces different sized cases to be processed through a single case sealer, an Interpack random case sealer is your answer. Some machines are shown with optional casters and pack tables.

RSA 3023-WAT

High Speed Random Auto H2O® WAT Case Sealer

- Utilizes IPG water-activated tape for the best possible seal even on highly recycled corrugated
- Processes cases at a rate of up to 18 cases per minute
- Wide operating range to accommodate 3.5" minimum height and 30" maximum width case sizes
- Standard low/no tape and water sensing to alert operators when to refill
- Foot switch to operate pass through mode without taping
- Variable speed drive and belt encoder allows speed changes during taping sequence to adapt to box and tape conditions
- Featuring patented water delivery technology to activate adhesive
- Large, up to 4500-ft (1317.6 meters) tape rolls for fewer tape roll changes



Better Pack®
AutoH2O



RSA 2024-WAT

Random Auto H2O® WAT Case Sealer

- Utilizes IPG water-activated tape for the best possible seal even on highly recycled corrugated
- Featuring patented water delivery technology to activate adhesive
- Powered tape unwind for consistent, reliable performance
- Large, up to 4500-ft tape rolls for fewer tape roll changes
- Double wipe down provides an extra secure seal
- Removable tape heads for ease of routine maintenance
- Conformable wipe down rollers maximize closure integrity
- Pneumatic indexing gate assures proper spacing of the cases during processing
- Three operating modes: top & bottom taping, top only taping, bottom only taping
- Processes cases at a rate of 10-12 per minute depending upon the case size range

Better Pack®
AutoH2O



RSA 2024-SB

Side Belt Drive

- Automatically adjusts to case width and height
- Ideal for lightweight, narrow cases
- Processes in two operational modes to maximize throughput speeds - top & bottom random seal or bottom only seal
- Digital pneumatics retain the upper head location to maximize throughput in automatic random mode
- Offset taping heads permit processing cases as low as 2" tall
- Optional random top squeezers available



RSA SERIES

RSA 3036-SB *Side Belt Drive*

- Processes larger sized cases
- Automatically adjusts to case width and height
- Construction is reinforced to handle larger, heavier cases
- Offset taping heads permit processing cases as low as 5" tall



RSA 2625-TB *Top & Bottom Belt Drive*

- Rapid throughput speeds with belts running at 121 ft/min
- Home position can be adjusted based on minimum package height to increase throughput
- Automatically adjusts for the widest variety of case sizes
- Best drive selection for light-weight, unstable and void filled cases
- Offset taping heads permit processing cases as low as 2" tall
- Magnetic operator control box can be moved to any location on the machine for easy access



RSA SERIES DATA

MODEL	OPERATING RANGE				UTILITIES		TAPE	MACHINE DIMENSIONS				
	Minimum L x W x H (in)	Maximum L x W x H (in)	Case Wt (lbs)	Belt Speed (ft/min)	Electrical	Pneumatic		Length (in)	Width (in)	Height (in)	Conveyor Height (in)	Weight (lbs)
RSA 3023-WAT	6 x 6 x 3.5 6 x 6 x 1.5 (SIOC)	Inf x 29.5 x 22.5 Inf x 29.5 x 22.5 (SIOC)	0 - 85	Variable up to 121 ft/min	110v. 1ph. 60hz. 10A. (3 x 1/3HP)	10+ cfm @ 90 psi ¾" or larger dedicated airline	70-75	97	67	82	24 - 30	1200 crated
RSA 2024-WAT	6 x 6.5 x 5	Inf x 20 x 24	0 - 85	82	110v. 1ph. 60hz. 10A. (3 x 1/3HP)	10+ cfm @ 90 psi ¾" or larger dedicated airline	70-75	97	57.5	82	24 - 30	1200 crated
RSA 2625-TB	6 x 6 x 2	Inf x 26 x 25	0 - 85	121	110v. 1ph., 60hz, 6A (1 x 1/3HP, 1 x 1/4HP)	9 cfm @ 90 psi	36 - 48 (1.5 - 2)	56.375	41.875	63	24 - 30	635 crated
RSA 2625-TB/3"	7 x 7 x 2	Inf x 26 x 25	0 - 85	121	110v. 1ph., 60hz, 6A (1 x 1/3HP, 1 x 1/4HP)	9 cfm @ 90 psi	60 - 72 (2.5 - 3)	56.375	41.875	63	24.875 - 30	635 crated
RSA 2024-SB	6 x 4 x 3.5 8 x 8 x 2 opt	Inf x 20 x 24	0 - 85	82	110v. 1ph., 60hz, 6A (2 x 1/3HP)	9 cfm @ 90 psi	36 - 48 (1.5 - 2)	44.5	47.5	73	24 - 30	650 crated
RSA 2024-SB/3"	6 x 5 x 3.5 8 x 8 x 2 opt	Inf x 20 x 24	0 - 85	82	110v. 1ph., 60hz, 6A (2 x 1/3HP)	9 cfm @ 90 psi	48 - 72 (2 - 3)	44.5	47.5	73	24 - 30	650 crated
RSA 3036-SB	6 x 5.75 x 5	Inf x 30 x 36	0 - 85	82	110v. 1ph., 60hz, 6A (2 x 1/3HP)	9 cfm @ 90 psi	48 - 72 (2 - 3)	44.5	47.5	83	24 - 30	816 crated



UA SERIES

IPG®'s Interpack™ UA Series Uniform Automatic case sealers are operator-free machines that fold the top four flaps and process same sized RSC-style cases. These machines are required when consistent production flow rates exceed manual processing ability or when automatic case packing is utilized.

UA 262024-SB

Side Belt Drive

- Compact 65" frame conserves floor space
- Full operating range versus competitive products
- PLC controlled; requires no manual adjustments for case length set up
- Interlocking safety shields on operator side and indexing gate standard
- Floating upper assembly to process compressible overfills
- Single locking handle secures the upper assembly to both columns
- 1/3 HP gearmotors to process heavier cases



UA SERIES DATA

MODEL	OPERATING RANGE				UTILITIES		TAPE	MACHINE DIMENSIONS				
	Minimum L x W x H (in)	Maximum L x W x H (in)	Case Wt (lbs)	Belt Speed (ft/min)	Electrical	Pneumatic	Tape Width mm (in)	Length (in)	Width (in)	Height (in)	Conveyor Height (in)	Weight (lbs)
UA 262024-SB	6 x 3.5 x 3.5	26 x 20 x 24	0 - 85	82	110v. 1ph., 60hz, 6A, (2 x 1/3HP)	9 cfm @ 90 psi	36 - 48 (1.5 - 2)	65.25	49.5	72.25	24 - 30	905 crated
UA 262024-SB/3"	6 x 4.5 x 3.5	26 x 20 x 24	0 - 85	82	110v. 1ph., 60hz, 6A, (2 x 1/3HP)	9 cfm @ 90 psi	48 - 72 (2 - 3)	65.25	49.5	72.25	24 - 30	905 crated



IPG®'s Case Erectors form RSC style cases by pneumatically folding the bottom four flaps and sealing the bottom center seam with pressure-sensitive carton sealing tape. Automated case erecting improves productivity, addresses the effects of strain related illness, and its compact size conserves valuable floor space.

CE 10-P WAT

Water-Activated Tape Case Erector

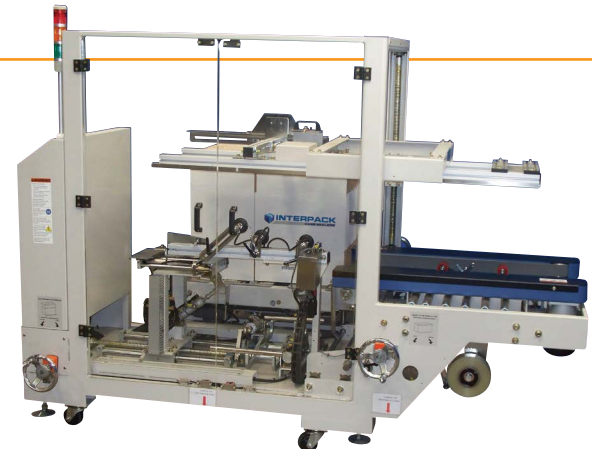
- Processes up to 10 cases per minute
- Folds four bottom flaps pneumatically in the stationary position
- Rapid case size set up with no tools or change parts
- Standard casters, case on demand eye, low tape and no tape detection
- Analog counters simplify case size set up
- Powered hopper has 48" of capacity (approx. 135-150 RSC cases)
- Up to six vacuum cups positively withdraw the case from the hopper
- Powered hopper lift
- Visual and audible alarms for case erect failure



CE 12-P

Case Erector with Powered Hopper

- Processes up to 12 cases per minute
- Folds four bottom flaps pneumatically in the stationary position
- Rapid case size set up with no tools or change parts
- Standard casters, case on-demand eye, low tape and no tape detection
- Analog counters simplify case size set up
- Powered hopper has 48" of capacity (approx. 135-150 RSC cases)
- Up to six vacuum cups positively withdraw the case from the hopper
- Powered hopper lift
- Visual and audible alarms for case erect failure
- Spring loaded side belt drive propels the case through case taping



CE SERIES DATA

MODEL	OPERATING RANGE				UTILITIES		TAPE	MACHINE DIMENSIONS				
	Minimum L x W x H (in)	Maximum L x W x H (in)	Case Wt (lbs)	Cases per Minute	Electrical	Pneumatic	Tape Width mm (in)	Length (in)	Width (in)	Height (in)	Conveyor Height (in)	Weight (lbs)
CE-10P WAT	10 x 7 x 5	22 x 16 x 22	N/A	up to 10	110v. 1ph., 60hz, 5A, (2 x 1/4HP)	10 cfm @ 90 psi	70 - 78 (2.76 - 3.08)	117	97	67	24 - 27.5	2,400 crated
CE-12P	10 x 7 x 4	23 x 16 x 22	N/A	12	110v. 1ph., 60hz, 5A, (2 x 1/4HP)	10 cfm @ 90 psi	36 - 48 (1.5 - 2)	86	96	62	25	1,675 crated
CE-12P/3"	10 x 7 x 4	23 x 16 x 22	N/A	12	110v. 1ph., 60hz, 5A, (2 x 1/4HP)	10 cfm @ 90 psi	48 - 72 (2 - 3)	86	96	62	25	1,675 crated

TAPE HEADS

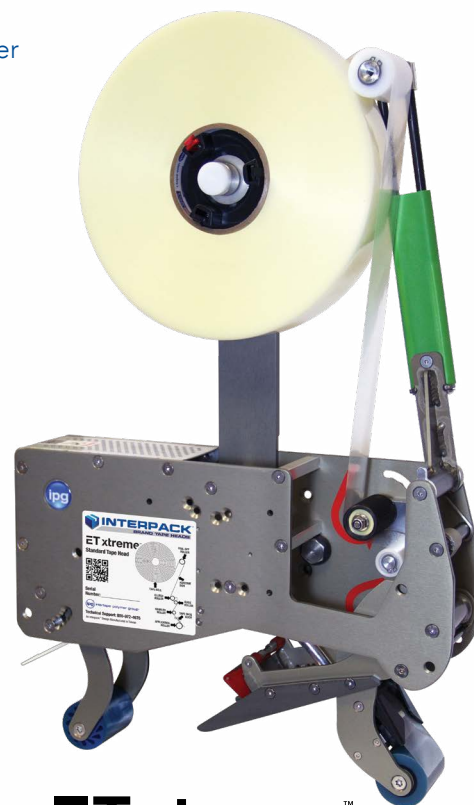
IPG manufactures the most complete line of hot melt, acrylic and natural rubber carton sealing tape, so it's only natural that we provide state-of-the-art tape heads to process our tape. Interpack™ tape heads are available in standard and high speed configurations to upgrade any application—delivering quality, reliability, durability and value.

ET XTREME®

Next Generation Tape Head

IPG is engineering technology to solve some of the most complex packaging needs in the industry. The popularity of highly recycled corrugate has created the demand for improvements in tape and its application. To meet the market needs, IPG has engineered a new ET Xtreme family of tape heads that maximize adhesion to the case, are safe, easy to use and reduce downtime.

- Constructed from **Hard Anodized High Strength Aluminum Alloys** which provide a light tape head with fast line speeds and corrosion resistance
- Full tape roll usage down to the core. No wasted tape!
- Up to in front of 3" long tape legs secure seal on recycled corrugate
- Patent Pending, dual independent wiping tabs provide superior center seam wipe down and drive the adhesive deep into the fibers of the case for the most secure seal without crushing the case
- Patented magnetic blade guard with oiler pad provides maximum safety while lubricating the cut off blade with every processing cycle



ET xtreme™

ET 2PLUS

Standard Tape Head

- Designed to upgrade every competitive case sealer
- Delta Force® adaptive technology for proper tape application
- Designed to process hot melt, acrylic and natural rubber adhesive technologies
- Mandrel has twin bearings with 3-spring loaded "fingers" with core lock for easy roll loading and removal
- Unique dual independent wiping tabs improve center seam wipe down and drive the adhesive deep into the fibers of the case
- Maximum up time as Glycodur® bearings are permanently lubricated
- Peel off roller arm helps to provide uniform unwind tension regardless of the tape roll size
- Cut away side plate offers simplified tape roll threading
- Cantilevered roller arms offer quick and easy roller replacement
- Variable wipe down pressure through main spring adjustment or alternative springs
- Oiler pad on blade guard lubricates blade preventing adhesive buildup
- Available in 2" and 3" widths

ET 2Plus



HSD® 2000-XS II

High Speed Tape Head

- All mechanical high speed tape head
- Will process cases at line speeds greater than 200 ft./min.
- Independent applying and wipe down assemblies to reduce force on the case
- Triple wipe down rollers assure maximum seal security
- Cut away main frame for ease of tape threading
- Independent front & rear roller assembly processes void filled cases



TAPE HEAD SERIES DATA

MODEL	LINE SPEED FT/MIN (M/MIN)	TAPE LEG LENGTH IN (MM)	OPTIONAL TAPE LEG LENGTH IN (MM)	TAPE WIDTH IN (MM)		MAXIMUM ROLL DIAMETER IN (MM)	TAPE HEAD DIMENSIONS			WEIGHT (BOXED)
				Min	Max		Length	Width	Height	
ET XTREME 2"	120 (opt. 150)	2.75 - 3 (70 - 76.2)	N/A	1.5 (36)	2 (48)	16 (406)	14.9 (378)	3.3 (84)	21.5 (546)	11 lbs
ET XTREME 3"	115 (opt. 140)	2.75 - 3 (70 - 76.2)	N/A	2.5 (60)	3 (72)	16 (406)	14.9 (378)	4.3 (109)	21.5 (546)	12 lbs
ET XTREME MI 2"	120 (opt. 150)	2.75 - 3 (70 - 76.2)	N/A	1.5 (36)	2 (48)	16 (406)	14.9 (378)	3.3 (84)	21.5 (546)	11 lbs
ET XTREME MI 3"	115 (opt. 140)	2.75 - 3 (70 - 76.2)	N/A	2.5 (60)	3 (72)	16 (406)	14.9 (378)	4.3 (109)	21.5 (546)	12 lbs
ET XTREME LD 2"	120 (opt. 150)	2.75 - 3 (70 - 76.2)	N/A	1.5 (36)	2 (48)	16 (406)	16.8 (427)	3.3 (84)	21.6 (549)	11 lbs
ET XTREME LD 3"	115 (opt. 140)	2.75 - 3 (70 - 76.2)	N/A	2.5 (60)	3 (72)	16 (406)	16.8 (427)	4.3 (109)	21.6 (549)	12 lbs
ET 2Plus 2"	90 (27.4)	2 - 2.5 (50.8 - 63.5)	N/A	1.5 (36)	2 (48)	16 (406)	14.87 (378)	3.26 (83)	14.98 (380)	19 lbs
ET 2Plus MI 2"	90 (27.4)	2 - 2.5 (50.8 - 63.5)	N/A	1.5 (36)	2 (48)	16 (406)	14.87 (378)	3.26 (83)	14.98 (380)	19 lbs
ET 2Plus 3"	90 (27.4)	2 - 2.5 (50.8 - 63.5)	N/A	2.5 (60)	3 (72)	16 (406)	14.87 (378)	4.26 (108)	14.98 (380)	22 lbs
ET 2Plus MI 3"	90 (27.4)	2 - 2.5 (50.8 - 63.5)	N/A	2.5 (60)	3 (72)	16 (406)	14.87 (378)	4.26 (108)	14.98 (380)	22 lbs
ET 2Plus LD	90 (27.4)	2 - 2.5 (50.8 - 63.5)	N/A	1.5 (36)	2 (48)	16 (406)	16.76 (426)	3.26 (83)	14.98 (380)	19 lbs
ET 2Plus LD 3"	90 (27.4)	2 - 2.5 (50.8 - 63.5)	N/A	2.5 (60)	3 (72)	16 (406)	16.76 (426)	4.26 (108)	14.98 (380)	22 lbs
HSD 2000-XS	200 (61)	2.375 (60)	2.75 (70)	1.5 (36)	2 (48)	16 (406)	24.25 (616)	4.36 (111)	23.6 (599)	29 lbs
HSD 2000-XS/3	200 (61)	2.375 (60)	2.75 (70)	2 (48)	3 (72)	16 (406)	24.25 (616)	5.36 (136)	23.6 (599)	32 lbs
HSD 2000-XS MIRROR	200 (61)	2.375 (60)	2.75 (70)	1.5 (36)	2 (48)	16 (406)	24.25 (616)	4.36 (111)	23.6 (599)	29 lbs
HSD 2000-XS/3 MIRROR	200 (61)	2.375 (60)	2.75 (70)	2 (48)	3 (72)	16 (406)	24.25 (616)	5.36 (136)	23.6 (599)	32 lbs

BETTER PACK® DISPENSERS

As the market leader for water-activated tape (also known as gummed tape, paper tape, kraft tape), IPG's commitment continues with state-of-the-art tabletop dispensers. Industry-leading e-commerce companies choose Better Pack WAT dispensers to increase productivity and enhance package security. For more information and to learn which Better Pack tape dispenser is right for you, visit www.BetterPackages.com.

Better Pack®

BETTER PACK 333 PLUS

Manual Water-Activated Tape Dispenser

- World's #1 selling manual water-activated tape dispenser
- Superior mechanics and guillotine blade deliver clean, even cutting of reinforced and non-reinforced tape
- Steel side frame construction ensures durability and long life
- Two water brushes provide consistent, uniform wetting of adhesive
- Large water bottle means fewer refills and less downtime
- Quickly choose one of 15 preset tape lengths on clearly marked dial
- Portable dispenser requires no electricity
- Optional top heater accessory available (electricity required), when increased tape adhesion is needed



BETTER PACK DISPENSERS

BETTER PACK 555e SERIES

Electric Water-Activated Tape Dispenser

- Tape output of 45" (114.3cm) per second
- User-friendly, color-coded keypad with 14 preset buttons
- 1,000 foot roll tape capacity means fewer changeovers; less downtime
- Optional accessories to enhance productivity and efficiency
- UL Listed, CE and CSA certified and RoHS compliant*
- Heavy-duty, self-oiling blade for perfect, consistent cutting

* Certificate Copies Available Upon Request



BETTER PACK 500

Electric Water-Activated Tape Dispenser

- Tape output at 45" (114.3 cm) per second
- 14 color-coded keys offer one-touch dispensing of tape lengths from 6" to 45" (15.24 cm to 114.3 cm)
- Press and hold the Random key for custom tape lengths up to 120" (305 cm)
- Adjustable top heater warms the water, optimizing tape bonding
- Meets or exceeds UL, CE and CSA* standards for operator and electrical safety
- Steel frame construction covered in durable ABS plastic
- Safety interlock switch disables cutting mechanism when cover is open, prevents worker injury

* Certificate Copies Available Upon Request



BETTER PACK DISPENSERS

BETTER PACK 755e SERIES

Electric Water-Activated Tape Dispenser

- Processes 4" wide water-activated tape
- Low profile design provides pack station placement flexibility
- Smooth touch, color-coded key pad with 20 pre-set tape lengths (755es)
- Random key allows for continuous, uninterrupted tape dispensing
- Side opening cover provides easy tape loading access
- UL Listed and Approved; built to meet or exceed safety standards set by CE (Europe) and CSA (Canada); RoHS compliant*
- Heavy gauge steel frame construction and few moving parts means minimal maintenance
- Low voltage adjustable water heater warms the water, optimizing tape bonding
- Exposed, large 64 oz. (1.9 liters) water bottle provides water level visibility and easy refill

* Certificate Copies Available Upon Request



TAPESHOOTER® 404

Manual Water-Activated Tape Dispenser

- Sleek in design, small in footprint
- Lever operated, simple sealing for specialty applications
- Uses 35 lb. gum-side out non-reinforced water-activated tape

Best Locations for the TS404:

- Neighborhood food service establishments such as pizza restaurants, bakeries, sandwich shops
- Supermarket deli, seafood and meat counters
- Floral retailers and wholesalers
- Mail rooms and packing stations

Best Applications for the TS404:

- Uncoated corrugated or cardboard containers
- White butcher wrap and freezer paper
- Corrugated wrap
- Kraft wrapping paper
- Uncoated pizza and floral boxes



CURBY MINI-TAPER® BP222

Manual Water-Activated Tape Dispenser

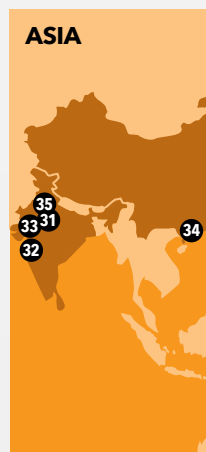
- Soft touch tape delivery
- Easy push tape dispensing
- Self-contained cutting mechanism delivers clean, even cutting of reinforced Kraft water-activated tape
- Better Pack water brushes provide consistent, uniform tape wetting
- Refillable and spill-resistant water tank holds enough water to activate one roll of tape
- Push lever dispenses 10" length of tape; repeat push lever for longer tape lengths
- Lightweight - only 6 pounds
- No electricity required
- Perfect for small office or home office, retail outlets and low-volume shipping environments with limited workspace





CORPORATE PROFILE

Headquartered in Sarasota, Florida, IPG is a global provider of packaging and protective solutions across a diversified set of geographies and end-markets. The Company develops, manufactures, and sells a variety of solutions including paper and film-based pressure-sensitive and water-activated tapes, stretch and shrink films, protective packaging, woven and non-woven products and packaging machinery.



NORTH AMERICA

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|----------------------|--------------------|---------------------|
| 1. Ansonia, CT | 11. Corona, CA | 20. Salisbury, NC |
| 2. Atlanta, GA | 12. Cornwall, ON | 21. Sarasota, FL |
| 3. Bardstown, KY (2) | 13. Danville, VA | 22. Schaumburg, IL |
| 5. Blythewood, SC | 14. Delta, BC | 23. Springfield, OH |
| 6. Brighton, CO | 15. Everetts, NC | 24. Toronto, ON |
| 7. Carbondale, IL | 16. Marysville, MI | 25. Tremonton, UT |
| 8. Carlstadt, NJ | 17. Menasha, WI | 26. Truro, NS |
| 9. Carrollton, TX | 18. Midland, NC | |
| 10. Chicago, IL | 19. Montreal, QC | |

EUROPE

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| 27. Flensburg, Germany |
| 28. Porto, Portugal |
| 29. Soest, Germany |
| 30. Widnes, UK |

ASIA

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| 31. Chopanki, India |
| 32. Daman, India |
| 33. Dahej, India |
| 34. Jiangmen City, China |
| 35. Karoli, India |

● Manufacturing ■ Machine Assembly ▲ Distribution
 ☆ Administrative Office ★ Corporate Headquarters