

i tape



**INTERPACK™**  
BRAND PACKAGING SYSTEMS



Shown with optional  
infeed/exit tables and casters

## RSA 2024-SB

### RANDOM SEMI-AUTOMATIC CASE SEALER

Interpack's RSA Series Case Sealers are operator-fed machines that automatically adjust for each size case processed. When your production produces different sized cases to be processed through a single case sealer, an Interpack random case sealer is your answer. The RSA 2024-SB's side belt drive is ideally suited to process narrow cases. Also, a random top squeezer option is available to compress the top major flaps before sealing to provide the best possible closure on overstuffed cases. Every Interpack™ Case Sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the three taped panels of the case.

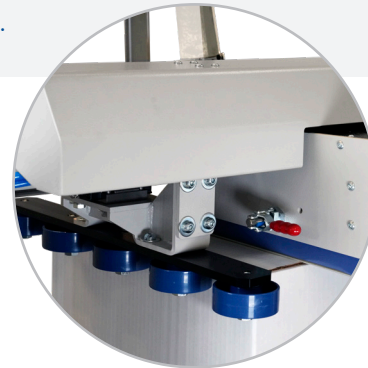
When you compare features, benefits and value, Interpack Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.



ET 2Plus tape head

### MACHINE FEATURES & BENEFITS

- Heavy duty construction will process up to 85 lb. cases
- Side belt drive to process narrow cases
- Digital pneumatics retain the upper head location after processing to improve throughput speeds
- Indexing gate to properly position the case for processing
- 2 modes of operation – top & bottom random sealing and bottom only random sealing
- Unique "Clear" push button to clear jams and replace bottom tape roll
- Twin 1/3 HP motors for 24/7 operation
- Dual column for maximum processing stability
- Selectable floating upper head processes mild overfills
- Offset tape heads process cases as low as 2" tall



Random top squeezer model to compress  
top major flaps for overfilled cases

Scan for more information  
on the RSA 2024-SB,  
including CAD drawings,  
manuals and videos!



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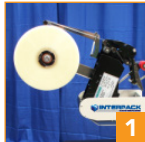
## PRODUCT ATTRIBUTES

CHARACTERISTICS	RSA 2024-SB	RSA 2024-SB/3"	RSA 2024-SB with Random Top Squeezers	RSA 2024-SB with Random Retractable Top Squeezers*
Min Case (L x W x H)	6" x 4" x 3.5" std 8" x 8" x 2" opt	6" x 5" x 3.5" std 8" x 8" x 2" opt	6" x 5" x 5.5"	6" x 5" x 3.5"
Max Case (L x W x H)	Inf x 20" x 24"	Inf x 20" x 24"	Inf x 20" x 24"	Inf x 22" x 23"
Case Weight	0 - 85 lbs	0 - 85 lbs	0 - 85 lbs	0 - 85 lbs
Belt Speed	82 ft/min	82 ft/min	82 ft/min	82 ft/min
Electric	110v., 1ph., 60hz., 6A., (2 x 1/3HP)	110v., 1ph., 60hz., 6A., (2 x 1/3HP)	110v., 1ph., 60hz., 6A., (2 x 1/3HP)	110v., 1ph., 60hz., 6A., (2 x 1/3HP)
Compressed Air Requirements	9 CFM @ 90 PSI	9 CFM @ 90 PSI	9 CFM @ 90 PSI	9 CFM @ 90 PSI
Tape Width	36 - 48 mm (1.5" - 2")	48 - 72 mm (2" - 3")	36 - 72 mm (1.5" to 3")	36 - 72 mm (1.5" to 3")
Conveyor Height	24" - 30"	24" - 30"	24" - 30"	24" - 30"
Machine Weight	650 lbs crated	650 lbs crated	650 lbs crated	810 lbs crated
Machine Dimensions	44.5" x 47.5" x 73"	44.5" x 47.5" x 73"	44.5" x 47.5" x 73"	46" x 53" x 68"

\*If a case lower than 6" enters the machine, the random top squeezers will retract to permit processing a case as low as 3 1/2" tall



Offset tape heads process 2" high cases



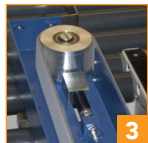
Tip-up tape head simplifies roll replacement



Optional top squeezers compress top major flaps



Index gate positions case for proper processing



Self-tensioning & tracking side drives simplify belt replacement



1/3 HP motors for heavy duty usage



Digital pneumatics to improve throughput speed



"Clear" button for jams & replacing bottom tape roll (Opposite Side of Machine)



Top & bottom or bottom only seal operation modes



Optional swivel & locking casters

## OPTIONS & ACCESSORIES

- Models with random or random retractable top squeezers
- 3-inch wide tape heads
- Heavy-duty casters (shown above)
- Infeed and exit tables (shown above)
- ET Xtreme™ tape heads

## DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



Scan for more info or visit [itape.com/machines](http://itape.com/machines)

