

UNIFORM SEMI-AUTOMATIC BOTTOM ONLY CASE SEALER

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized RSC style cases. The USA 20-BFF improves productivity and ergonomics by assisting the operator with automated assemblies such as extended side drives, "T" rail pack station and bottom flap folding. Every InterpackTM Case Sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.





MACHINE FEATURES & BENEFITS

- Heavy duty construction will process up to 85 lb. cases
- "T" rail pack table with case forming ski stabilizes the case during packing
- Extended 2" side belt drives power the case through bottom flap folding
- · Rotating flap plows ensure smooth bottom flap folding
- Additional optional "T" rail tables available for narrower or wider cases
- Twin 1/3 HP motors for 24/7 operation
- Reversible controls for left or right handed operation

THESE MACHINES ARE ENGINEERED TO PROVIDE:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user friendly operation and case size set up

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!







PRODUCT ATTRIBUTES

CHARACTERISTICS	USA 20-BFF
Min Case (L x W x H)	8" × 8" × 2" STD 6" × 4" × 3.5" OPT*
Max Case (L x W x H)	26" × 20" × Inf
Case Weight	0 – 85 lbs
Belt Speed	82 ft/min
Electric	110v., 1ph., 60hz., 6A., (2 × 1/3HP)
Tape Width	48 – 72 mm (2" – 3")
Conveyor Height	24" – 30"
Machine Weight	540 lbs crated
Machine Dimensions	102" × 41" × min 34"



Self-tensioning & selftracking drive belts simplify belt replacement



Twin 1/3 HP motors to process cases up to 85 lbs



Rotating flap plows improve flap folding



Case retainer in-feed guides



"T" rail station improves case set up and packing



OPTIONS & ACCESSORIES

- Heavy-duty casters (shown above)
- Tape head spare parts kit
- Exit tables
- Additional "T" rail tables
- ET Xtreme™ tape heads

DID YOU KNOW?

IPG* is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



