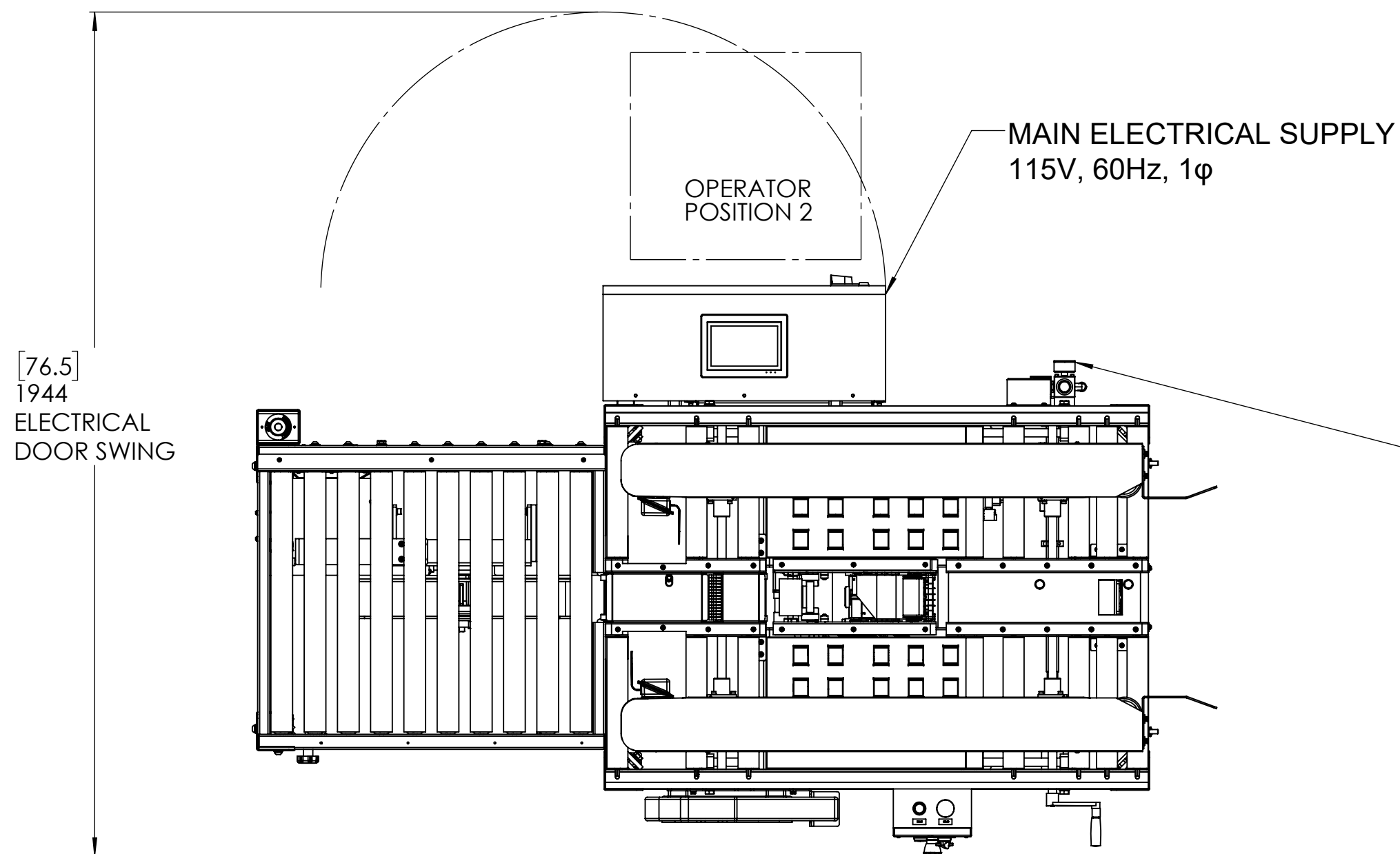
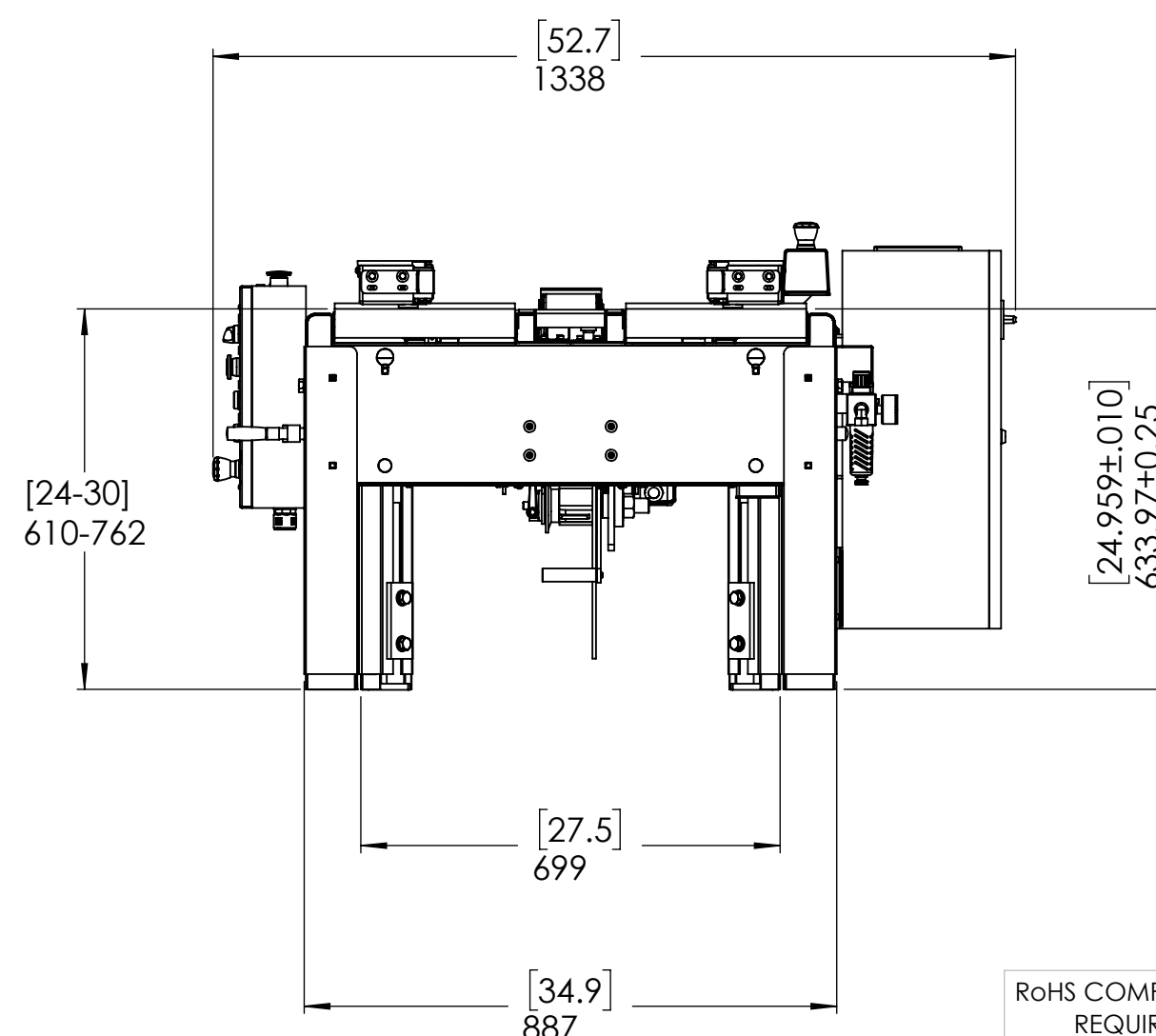
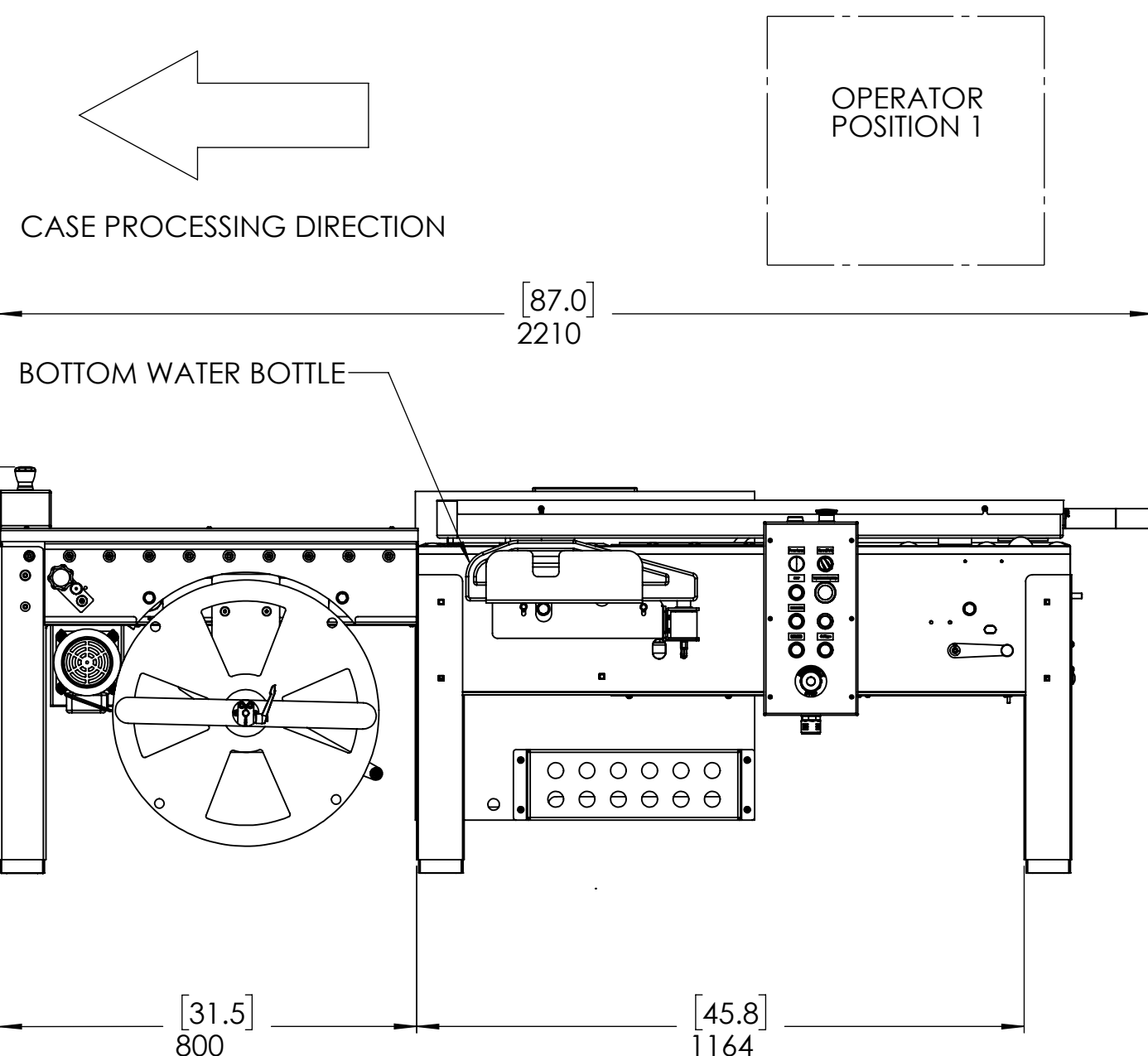




NOTES:

1. HEIGHT DIMENSIONS ARE BASED ON MAXIMUM POSSIBLE POSITION
2. CONVEYOR HEIGHT VARIABLE [24-30" STANDARD] OTHER HEIGHTS AVAILABLE
3. ONLY A SINGLE OPERATOR TO USE THIS CASE SEALER AT A TIME
4. OPERATOR POSITION 1 IS TO START/STOP AND NORMAL OPERATION
5. OPERATOR POSITION 2 IS FOR INTERACTION WITH THE HMI
6. REVERSE ELECTRICAL CABINET (REQUIRES REVERSAL OF BOTTOM WATER) UM085, THIS REVERSAL MIRRORS THE LOCATION OF OPERATOR POSITION 2
7. REVERSE OPERATOR CONTROLS UM003 THIS REVERSAL MIRRORS OPERATOR POSITION 1

MAIN PNEUMATIC INLET SET TO:
[75 PSI MAX, SUPPLY 100 PSI AT 9CFM]
5.2 BAR MAX, SUPPLY 6.9 BAR AT 28.3 L/MIN



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THIRD ANGLE PROJECTION
C size
SCALE
1:12

RoHS COMPLIANCE
REQUIRED
DO NOT SCALE
DIMENSIONS ARE
MILLIMETERS (INCHES)
AND APPLY AFTER FINISH.
BREAK AND DEBURR ALL EDGES
STANDARD TOLERANCES:
INCHES ARE REFERENCE ONLY
X [XXX] ±0.75 (±0.030)
X [XXX] ±0.25 (±0.010)
XX [XXX] ±0.13 (±0.005)
ANGLES: ±1°
SURFACE FINISH (PRE-COATING):
(UNLESS OTHERWISE SPECIFIED):
MACHINED PARTS:
1.6 Ra µm [63 Ra µin] MAX
SHEET METAL:
No. 4 SATIN MAX

ipg intertape polymer group
machinery division
DRAWING NO. C1115 PART NO. UM792
TITLE USA 20-WAT
MATERIAL:
VARIES
FINISH:
VARIES
DRAWN BY RPT DATE 17 NOV 2025 APPROVED DATE REV. A SHEET 1 OF 1