

- NOTES:

 1. HEIGHT DIMENSIONS ARE BASED ON MAXIMUM POSSIBLE POSITION

 2. CONVEYOR HEIGHT VARIABLE [24-30" STANDARD] OTHER HEIGHTS AVAILABLE

 3. ONLY A SINGLE OPERATOR TO USE THIS CASE SEALER AT A TIME

 4. OPERATOR POSITION 1 IS TO START/STOP AND ALTER OTHER OPERATIONAL ITEMS

 5. OPERATOR POSITION 2 IS FOR CASE FOLDING AND NORMAL OPERATION

 6. OPERATOR POSITION 3 IS FOR INTERACTION WITH THE HMI

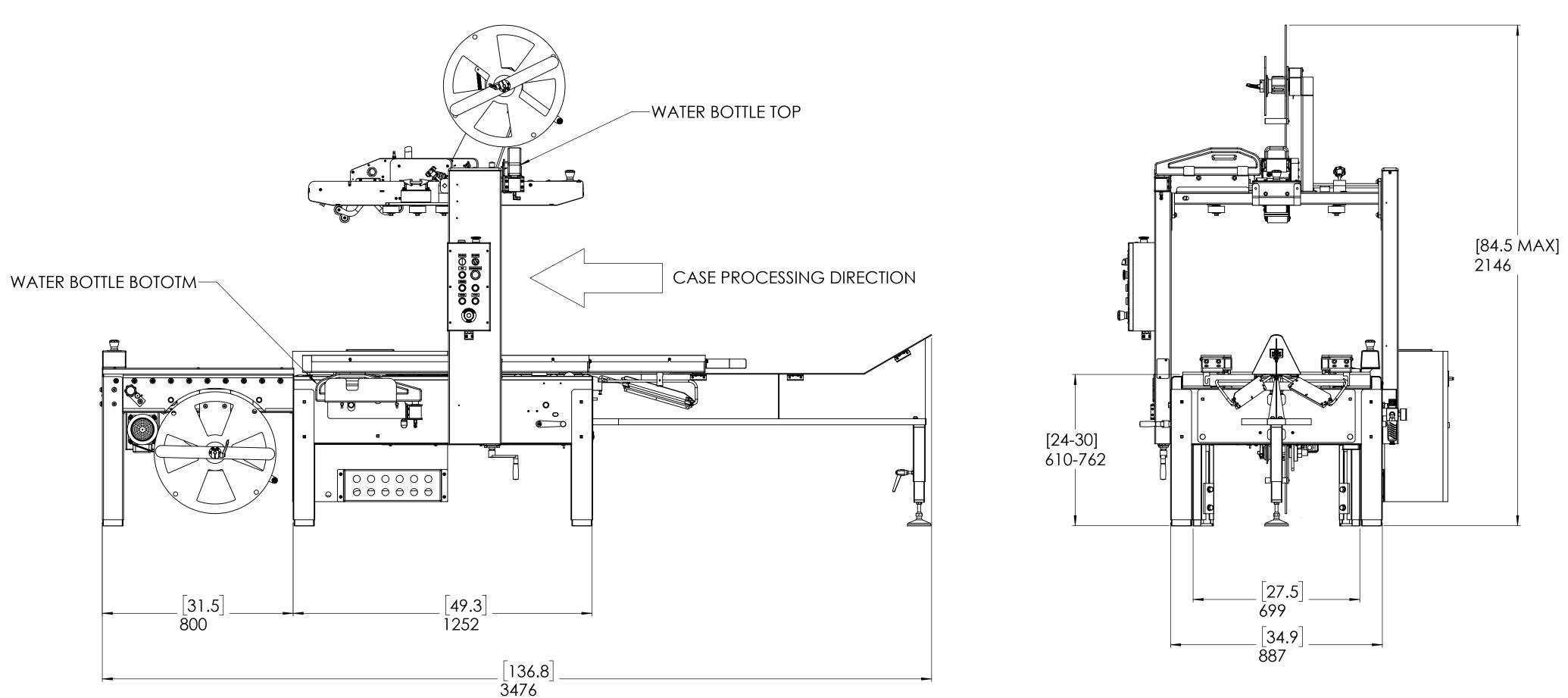
 7. REVERSE ELECTRICAL CABINET (REQUIRES REVERSAL OF BOTTOM WATER) UM085, THIS REVERSAL MIRRORS THE LOCATION OF OPERATOR POSITION 3

 8. REVERSE OPERATOR CONTROLS UM003

 THIS REVERSAL MIRRORS OPERATOR POSITIONS 1 & 2

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ROHS COMPLIANCE intertape polymer group REQUIRED machinery division DO NOT SCALE BREAK AND DEBURR ALL EDGES TITLE USA 2024-WAT BFF STANDARD TOLERANCES: INCHES ARE REFERENCE ONLY X [.XXX] ±0.75 [±0.030] .X [.XXX] ±0.25 [±0.010] .XX [.XXX] ±0.13 [±0.005] ANGLES: ±1° THIRD ANGLE PROJECTION VARIES 1.6 Ra µm [63 Ra µin] MAX DRAWN BY DATE APPROVED DATE A 1 OF 1 1:12 RPT 17 NOV 25