



*Shown with optional casters
and infeed table*

USA 20-SB WAT

UNIFORM SEMI-AUTO BOTTOM ONLY WAT CASE SEALER

IPG developed a water-activated case sealer that addresses all the previous unfulfilled needs of the market: high throughput speeds, low maintenance and affordability. Now, closing cartons with water-activated tape can be faster and easier than ever before.

Better Pack[®]
AutoH₂O



FEATURES & BENEFITS



Applies water activated tape delivering a secure, curbside recyclable seal



Patented water delivery technology to activate adhesive



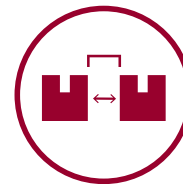
Direct tape head access for easy bottom tape roll loading and routine maintenance



Designed for high productivity processing at speeds up to 18 cases per minute



HMI diagnostics utilized for troubleshooting purposes



Pneumatic indexing gate assures proper spacing of the cases during processing

ADDITIONAL FEATURES & BENEFITS

- Simplicity of the tape head assembly makes it easy to thread the tape roll
- Double wipe down provides an extra secure seal
- Adjustable tape leg lengths
- Large up to 4,500' tape rolls for fewer roll changes

USA 20-BFF WAT helps to fold and tape the bottom of the box.



** Shown with optional casters and bottom flap folding add-on*



SCAN TO VIEW VIDEO

PRODUCT ATTRIBUTES

CHARACTERISTICS	USA 20-SB WAT	USA 20-BFF WAT
Min Case (L x W x H)	6' x 6" x 5" (15.24 cm x 15.24 cm x 12.7 cm)	8" x 8" x 5" (20.3 cm x 20.3 cm x 12.7 cm)
Max Case (L x W x H)	Inf x 20" x Inf" (Inf. x 50.8 cm x Inf.)	Inf x 20" x Inf" (Inf. x 50.8 cm x Inf.)
Case Weight	0 - 85 lbs (0 - 38.56 kg)	0 - 85 lbs (0 - 38.56 kg)
Belt Speed	82 ft/min (25 m/min)	82 ft/min (25 m/min)
Electric / Pneumatic	110v, 60Hz, 10 Amps, Single Phase/90 psi, 10+ cfm, 3/4" or larger dedicated airline is suggested	110v, 60Hz, 10 Amps, Single Phase/90 psi, 10+ cfm, 3/4" or larger dedicated airline is suggested
Tape Width	70 - 75 mm	70 - 75 mm
Conveyor Height	24" - 30" (60.96 cm - 76.20 cm)	24" - 30" (60.96 cm - 76.20 cm)
Machine Weight	1,100 lbs (499 kg) crated	1,115 lbs (506 kg) crated
Machine Dimensions	81" x 54" x 33.5" (205.74 cm x 137.16 cm x 85.09 cm)	138" x 54" x 33.5" (350.5 cm x 137.2 cm x 85.09 cm)

OPTIONS & ACCESSORIES

- Heavy-duty casters*
- Tape head spare parts kit
- Bottom Flap Folder kit*
- Infeed table

CUSTOM PRINTED TAPE

IPG® offers both paper and reinforced water-activated tapes in a variety of roll lengths. Water-activated tapes are available in many stock prints or can be customized with logos, QR codes, handling instructions or other messages. Contact your authorized IPG® distributor for details.



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