

i tape with



HSD 2000-XS

Tape Heads

IPG® manufactures the most complete line of hot melt, acrylic and natural rubber pressure sensitive carton sealing tape, so it is only natural that we provide a state of the art tape head to process every adhesive technology and every competitive case sealer.

Interpack™ engineers have developed a patented technology which minimizes force on the case while providing line speeds in excess of 200 ft/min. The applying and wipe down rollers operate independently to minimize force on the case. The three roller system provides double wipe down of the leading and trailing tape legs and triple wipe down of the center seam.

When your application calls for faster line speeds, Interpack's HSD 2000-XS II family of tape heads deliver **Extra Speed(XS)** in an all mechanical package for trouble free performance.

HSD 2000-XS BOTTOM VIEW



FEATURES & BENEFITS

HSD 2000-XS STANDARD TAPE HEAD

- Will process cases at line speeds greater than 200 ft/min
- Independent applying and wipe down assemblies to maintain case integrity
- Triple wipe down rollers assure maximum seal security
- All mechanical high speed tape head
- Cut away main frame for ease of tape threading
- Independent front & rear roller assembly will process void filled cases
- Twin rear buffing rollers ensure complete tape wipe down
- Peel roller to control unwind tension
- Any component that contacts adhesive is coated with a non-stick surface to process all 3 adhesive technologies
- Threading diagram to ease tape roll replacement
- Adjustable tape legs from 2 $\frac{3}{8}$ " to 2 $\frac{3}{4}$ "
- Extra heavy-duty construction
- Available in mirror image configuration for use in side seal applications

Scan for more information
on Interpack's HSD 2000
Series, including manuals
and videos!



HSD 2000-XS

Model	Maximum Belt Speed ft/min (m/min)	Tape Leg Length in (mm)	Optional Tape Leg Length in (mm)	Tape Width in (mm)		Maximum Roll Diameter in (mm)	Tape Head Dimensions			Weight (lbs)
				Min	Max		Length	Width	Height	
HSD 2000-XS	200 (61)	2¾ (60)	2¾ (70)	1.5 (36)	2 (48)	16 (406)	24.25 (616)	4.36 (111)	23.6 (599)	29
HSD 2000-XS/3	200 (61)	2¾ (60)	2¾ (70)	2 (48)	3 (72)	16 (406)	24.25 (616)	5.36 (136)	23.6 (599)	32
HSD 2000-XS Mirror	200 (61)	2¾ (60)	2¾ (70)	1.5 (36)	2 (48)	16 (406)	24.25 (616)	4.36 (111)	23.6 (599)	29
HSD 2000-XS/3 Mirror	200 (61)	2¾ (60)	2¾ (70)	2 (48)	3 (72)	16 (406)	24.25 (616)	5.36 (136)	23.6 (599)	32

Metal mandrel with bearings and brake controls unwind tension



Peel off roller arm optimizes unwind tension regardless of tape roll diameter



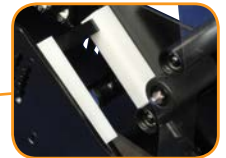
Shock absorbers minimize impact for smooth, high speed operation



Clutch rollers are metal, knurled and coated with a non-stick surface to process all 3 adhesive technologies



Threading diagram delivers easy tape roll change



Adjustable, twin compression springs control the tape applying force on the case



Twin heavy duty roller arm brackets for 24/7 operation



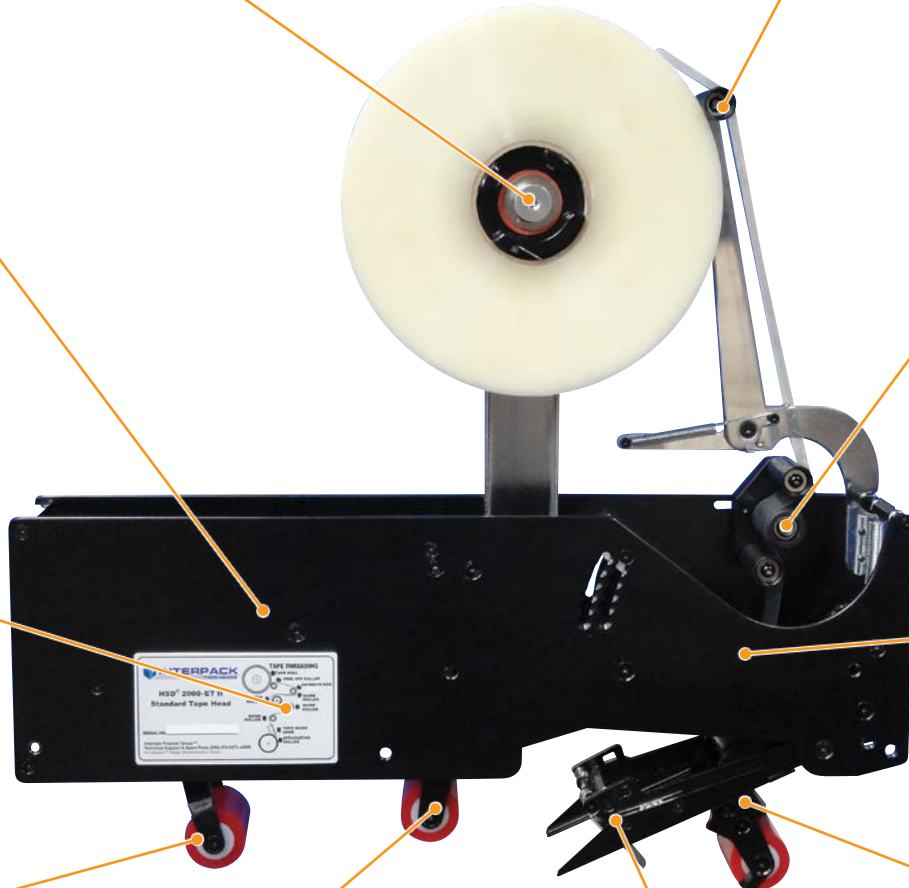
Patented 3 roller applying and wipe down system provides lines speeds in excess of 200 ft/min



Front and rear tape legs adjustable from 2¾ to 2¾ inches



Twin support devices prevent lower tape head leg from folding over



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