

i tape with



UPF 2420

UNIFORM PNEUMATIC FLAP FOLDER

Interpack™ Pneumatic Flap Folding machines are designed to convert a basic uniform top and bottom case sealer into a uniform semi-automatic case packing system. In one process, the operator can form, fold, pack and seal a corrugated case. The labor intensive costs of forming and packing cases are no longer necessary as the UPF 2420 will provide measurable productivity increases.

The UPF 2420 requires a simple 2-step case size setup process for most case sizes to assure user friendliness. After forming, the case is retained for case packing. After packing, the case can be inserted into a semi-automatic uniform case sealer or delivered to a take away conveyor leading to a fully automatic uniform case sealer.

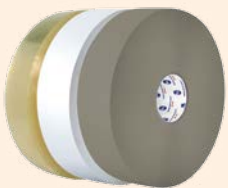
When you compare features, benefits and value, Interpack Pneumatic Flap Folders are the right choice for operators, plant engineers, maintenance and purchasing.

FEATURES AND BENEFITS

- Economical alternative to costly case formers
- Addresses the effects of strain related illness
- Improves productivity by automating flap folding
- Pneumatically folds the bottom 4 flaps of an RSC case
- All pneumatic operation; no electricity needed
- Integrates with a uniform case sealer to create a semi-automatic case packing system
- Rubber wheels to retain the formed case during case packing
- Safety is assured due to multiple sensor contact points before processing
- Available in food grade 302/304 stainless steel

All Interpack pneumatic Flap Folders are engineered to provide:

- Industry leading features
- Heavy duty construction for 24/7 operation
- Ergonomic and user-friendly operation



IPG® is the only North American manufacturer of all 3 types of pressure sensitive adhesives. Combine Interpack™ machinery and IPG® long roll pressure sensitive tape for greater value. Contact your authorized IPG® distributor for details.



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| Model | Min Case (L x W x H) | Max Case (L x W x H) | Case Wt (lbs) | Air Requirements | Conveyor Height | Crated Machine Weight (lbs) | Machine Dim (L x W x H) |
|----------|----------------------|----------------------|---------------|------------------|-----------------|-----------------------------|-------------------------|
| UPF 2420 | 7" x 6½" x 3½" | 24" x 20" x inf. | 0-40 | 90lbs. PSI, 8cfm | 24"-30" | 450 | 41" x 29½" x 28¾" |



Hand-crank case width adjustment



Rubber retaining wheels secure the case after flap folding



All pneumatic operation; no electric required



Locking ratchet handle for case length adjustment

OPTIONS & ACCESSORIES



Swivel & locking casters

OPERATING GUIDE



Form case into a sleeve then insert into machine



Minor flaps are folded pneumatically



Major flaps are folded pneumatically



Pack case



Combine with a uniform case sealer for a complete system