

i tape with



Shown with optional casters and in-feed table.

USA 20-B

Uniform Semi-Automatic Bottom Only Case Sealer

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC). This USA 20-B is a bottom only sealer suited for processing a wide variety of cases.

Every Interpack™ Case Sealer comes with an HSD 2000-ET Iltape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

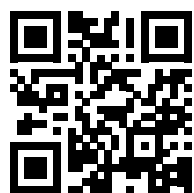
FEATURES & BENEFITS

- Side belt drive ideal to process empty cases
- Useful to seal full telescopic cases
- Will pre-seal the bottom center seam of RSC style cases for delivery to packing stations
- Twin 1/3 HP gear motors
- Self tensioning/self tracking belt drive
- Stainless steel fixed in-feed guides

These machines are engineered to provide:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user friendly operation and case size set up

**Scan for more information
on Interpack's USA Series,
including CAD drawings,
manuals and videos!**



USA 20-B

Model	Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
USA 20-B	6" x 3½" x 2"	Inf x 20" x Inf	0 – 85 lbs	82 ft/min	110v. 1ph., 60hz, 6A, (2 x ½ HP)	36 – 48 mm (1.5" – 2")	24" – 30"	386 lbs crated	44¾" x 41¼" x 27½"
USA 20-B/3"	6" x 4½" x 2"	Inf x 20" x Inf	0 – 85 lbs	82 ft/min	110v. 1ph., 60hz, 6A, (2 x ⅓ HP)	48 – 72 mm (2" – 3")	24" – 30"	386 lbs crated	44¾" x 41¼" x 27½"

Twin ½ HP motors to process cases up to 85 lbs



Self-tensioning & self-tracking drive belts simplify belt replacement



Stainless steel self-centering in-feed guides for simple case size setup



Optional spring loaded in-feed guide fully closes the bottom major flaps

OPTIONS & ACCESSORIES



Heavy-duty casters (shown above)



Tape head spare parts kit



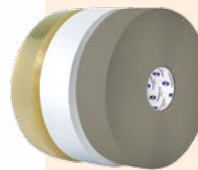
In-feed and exit tables



Box hold down device



3" wide tape heads



IPG® is the only North American manufacturer of all 3 types of pressure sensitive adhesives. Combine Interpack™ machinery and IPG® long roll pressure sensitive tape for greater value. Contact your authorized IPG® distributor for details.