

i tape with



Shown with optional in-feed/exit tables and casters.

# USA 2324-OPF

Uniform Semi-Automatic One Piece Folder

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC). This USA 2324-OPF is specifically designed for processing **One Piece Folders (OPF)** as low as 1/2". It features premium top and bottom drive belts allowing the processing of the widest range of cases.

Every Interpack™ Case Sealer comes with an HSD 2000-ET II tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

## FEATURES & BENEFITS

- Designed to process one piece folders as low as 1/2" tall
- Pneumatic wipe down unit folds tape leg under the case for secure seal
- Top & bottom drive captures the case between 4 moving belts to cradle the OPF during processing
- 1/2 HP bottom drive and 1/4 HP upper drive for 24/7 operation
- Slide and lock upper head simplifies case size set up
- Easily converts to a top & bottom sealer with the addition of an optional lower tape head
- Reversible controls for left or right hand operation
- Dual column for maximum processing stability
- Horizontal self-centering side guides
- Multi-wheel top squeezers standard

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!



These machines are engineered to provide:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user-friendly operation and case size set up



## USA 2324-OPF

Model	Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
USA 2324-OPF	7" x 7" x 1/2" std 9.5" x 9.5" x 1/2" opt	Inf x 23" x 24" std Inf x 26" x 24" opt	0 - 85 lbs	82 ft/min	110v., 1ph., 60hz., 6A., (1 x 1/2 HP & 1 x 1/4 HP)	36 - 48 mm (1.5" - 2")	24" - 30"	630 lbs crated	40 3/4" x 41 1/2" x 80"
USA 2324-OPF/3"	7" x 7" x 1/2" std 9.5" x 9.5" x 1/2" opt	Inf x 23" x 24" std Inf x 26" x 24" opt	0 - 85 lbs	82 ft/min	110v., 1ph., 60hz., 6A., (1 x 1/2 HP & 1 x 1/4 HP)	48 - 72 mm (2" - 3")	24" - 30"	630 lbs crated	40 3/4" x 41 1/2" x 80"

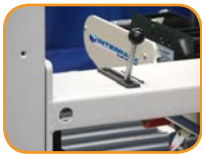
Top squeezers close to 9.5"



Tip up top tape head eases roll replacement



1/2 HP lower and 1/4 HP upper gear motors to process cases up to 85 lbs.



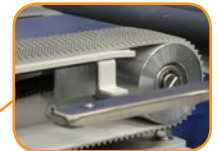
Single handle locks upper head to both columns



Pneumatic wipe down unit folds tape leg underneath the case for secure seal



Slide and lock upper head eases case size setup



Self-tensioning & self-tracking drive belts simplify belt replacement



Horizontal self centering guides for simple case size setup



Processes OPFs as low as 1/2" tall

### OPTIONS & ACCESSORIES



Heavy-duty caster (Shown above)



Tape head spare parts kit



In-feed and/or exit tables



3" wide tape heads



IPG® is the only North American manufacturer of all 3 types of pressure sensitive adhesives. Combine Interpack™ machinery and IPG® long roll pressure sensitive tape for greater value. Contact your authorized IPG® distributor for details.

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